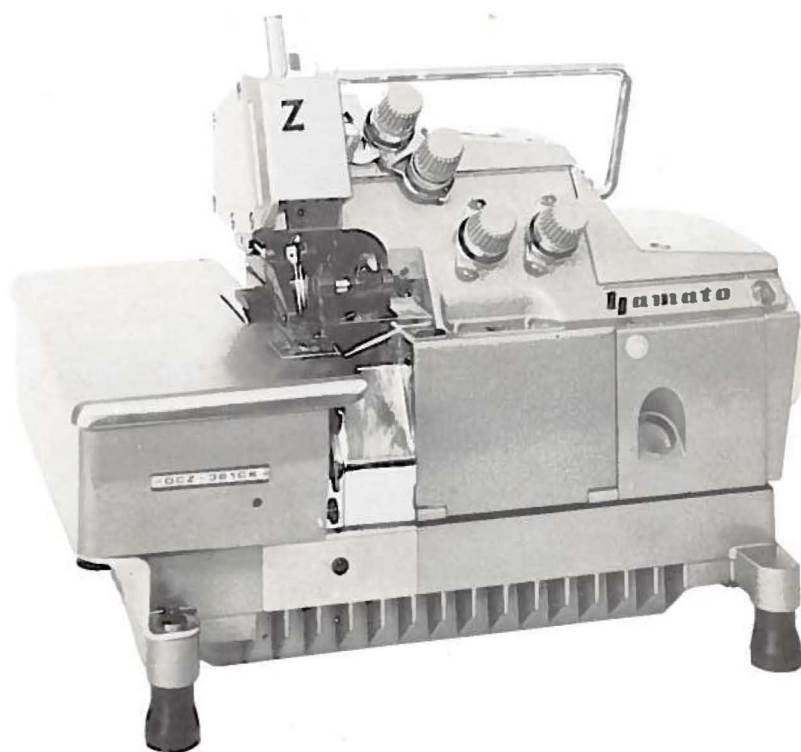


Igamoto®

INDUSTRIAL SEWING MACHINE

**ILLUSTRATED SPARE PARTS LIST
FOR
HIGH SPEED
SAFETY STITCH MACHINE**

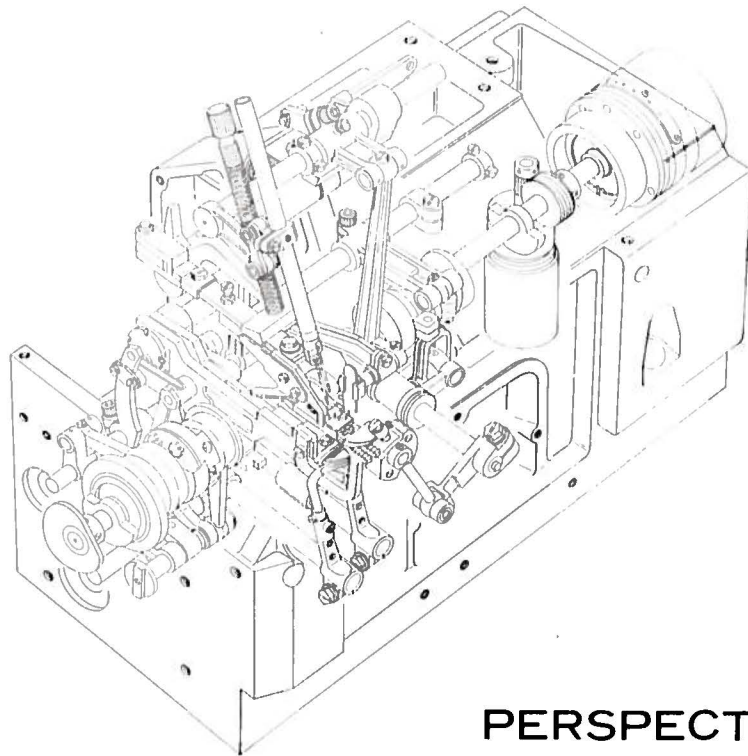


MODEL

| | | |
|---------|---------|---------|
| DCZ-361 | DCZ-362 | DCZ-365 |
| DCZ-366 | DCZ-367 | DCZ-368 |
| DCZ-369 | DCZ-371 | DCZ-341 |
| — K — | C — | V — |
| | | M — |

KONDO SEWING MACHINE CO.,LTD.

From the library of: Superior Sewing Machine & Supply LLC



PERSPECTIVE

透視図

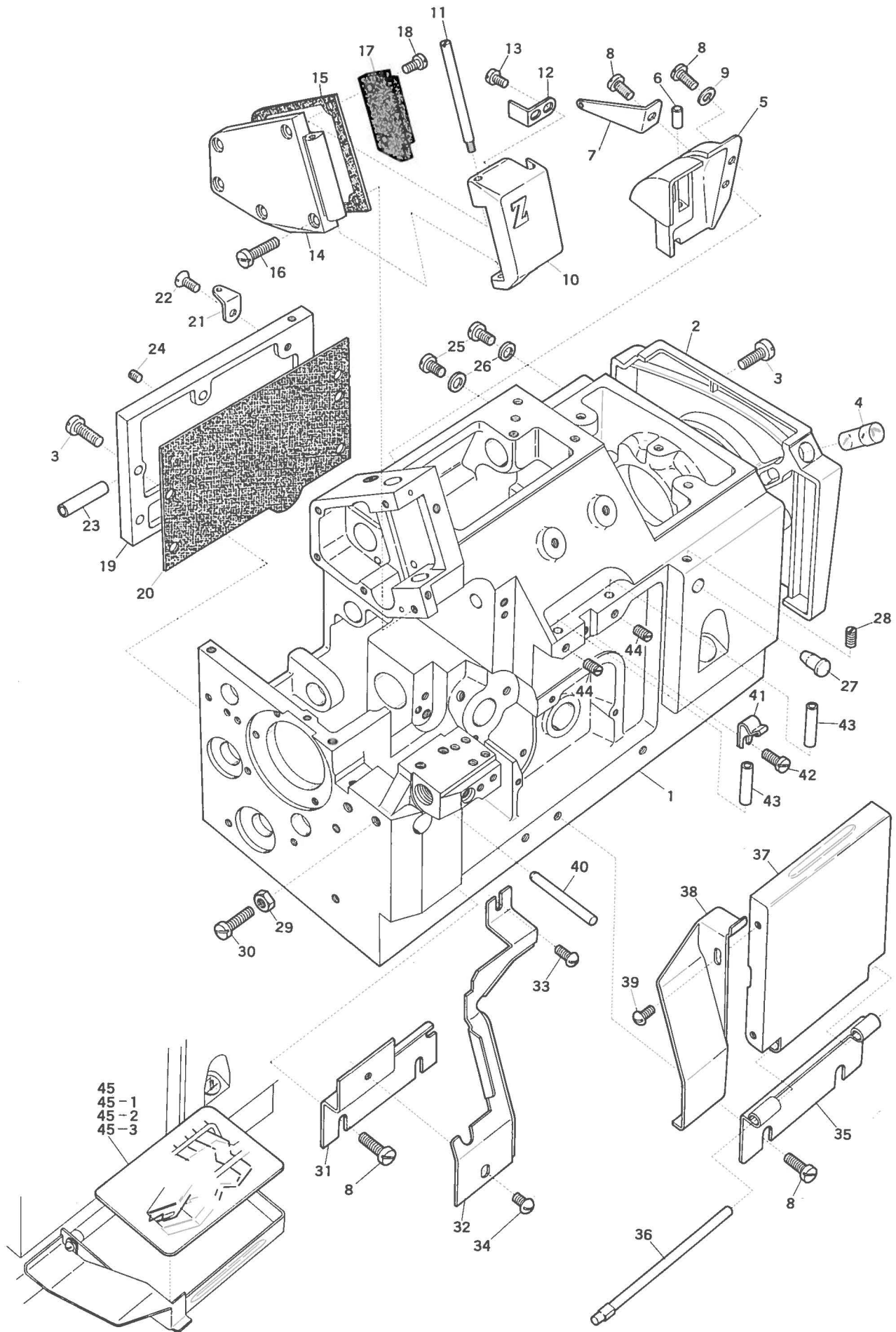
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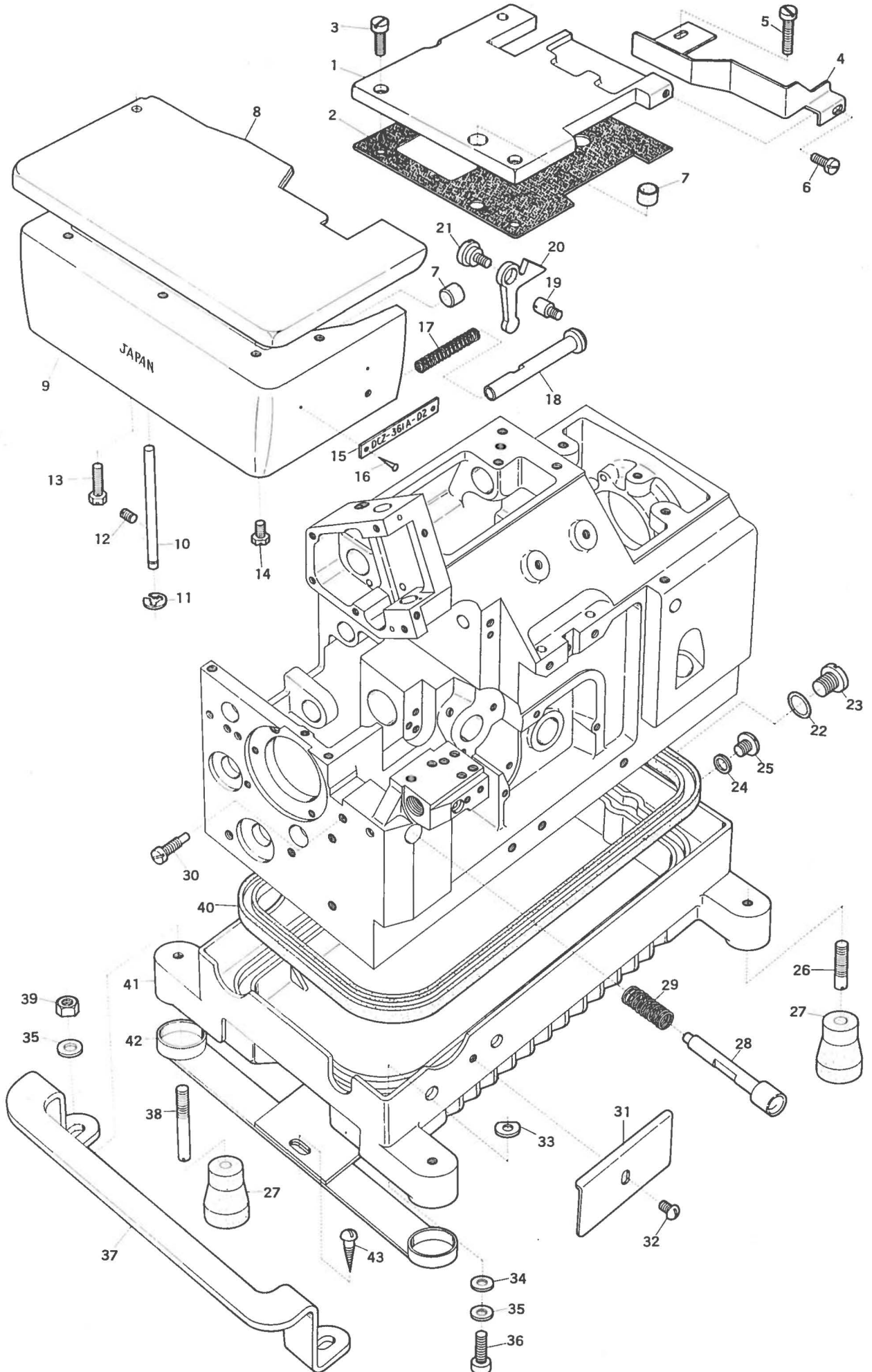
Illustration of this Parts Book is founded on the Model DCZ-361-A

このパーツブックはDCZ-361Aを基本にイラストを作成しております。

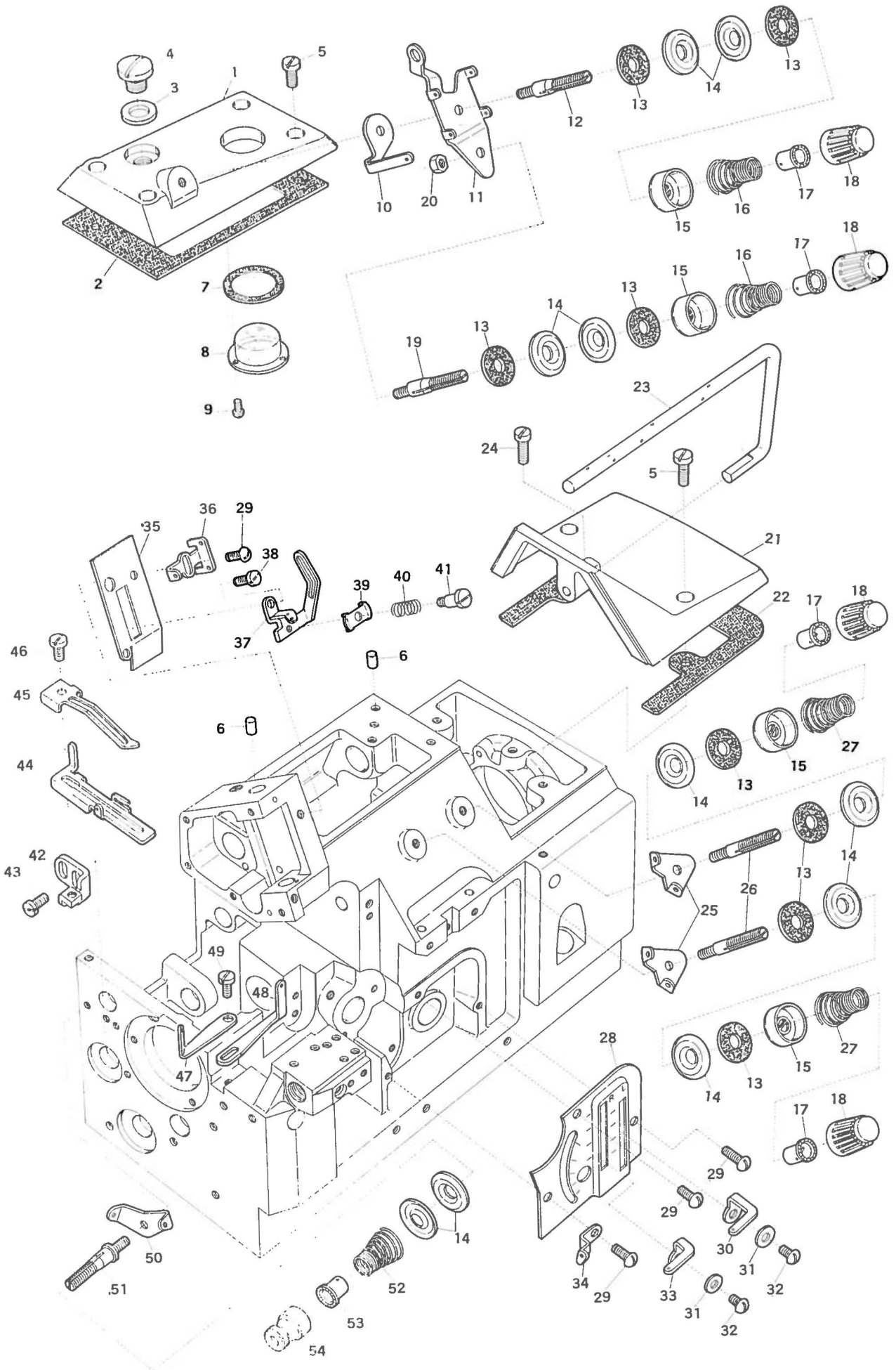
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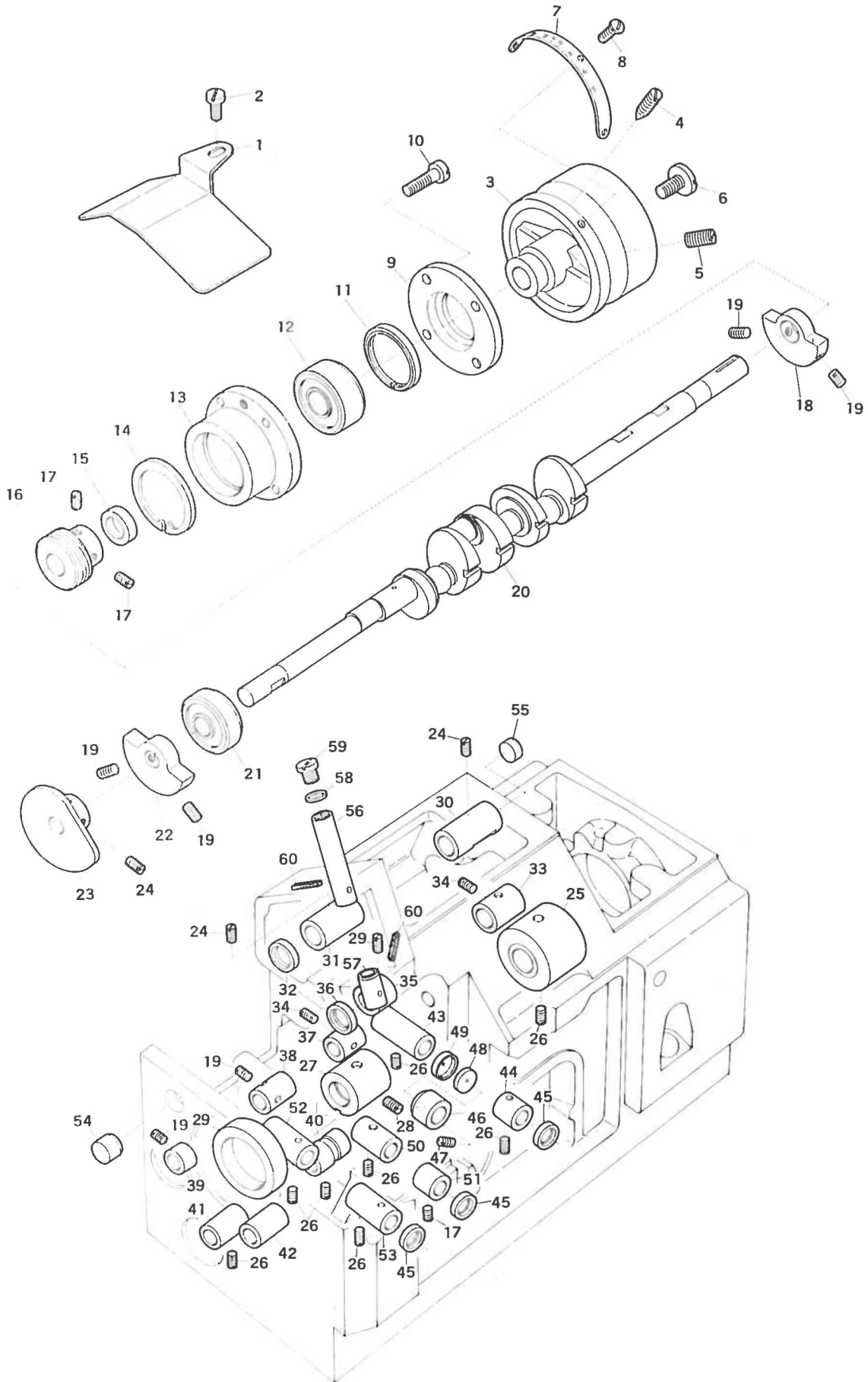
| Ref. No. | Parts No. | Description | 品名 | Amt. Req. |
|----------|-----------|------------------------------------|----------------|-----------|
| 1 | 33001 | Machine Frame | ベッド | 1 |
| 2 | 33283 | Pulley Cover | プーリーカバー | 1 |
| 3 | 5089 | Screw for 33283, 33005 | 止ネジ | 6 |
| 4 | 33155 | Pulley Graduation Sight Window | 覗キ窓 | 1 |
| 5 | 32624 | Foot Lifter Hinge Cover | ベッド後蓋 | 1 |
| 6 | 32365 | Presser Foot Release Lever Cushion | 埋メ座 | 1 |
| 7 | 33562 | Front Looper Thread Eyelet (Rear) | 後糸道 | 1 |
| 8 | 4440 | Screw for 32624, 33022, 32607 | 止ネジ | 6 |
| 9 | 550 | Fibre Ring for 32624 | ファイバーリング | 1 |
| 10 | 32619 | Needle Thread Cover | 針糸カバー | 1 |
| 11 | 32622 | Needle Thread Cover Pin | 針糸カバーピン | 1 |
| 12 | 32620 | Needle Thread Cover Latch Spring | 針糸カバーバネ | 1 |
| 13 | 7302 | Screw for 32620 | 針糸カバーバネ止ネジ | 2 |
| 14 | 32617 | Side Cover | ベッド横蓋 | 1 |
| 15 | 32618 | Side Cover Gasket | ベッド横蓋パッキン | 1 |
| 16 | 9150 | Screw for 32617 | ベッド横蓋止ネジ | 5 |
| 17 | 32685 | Needle Bar Oiling Felt (Left) | 針棒フェルト(左) | 1 |
| 18 | 9853 | Screw for 32685 | 針棒フェルト(左)止ネジ | 2 |
| 19 | 33005 | Cloth Plate Hinge | 横カバーヒンジ | 1 |
| 20 | 33016 | Cloth Plate Hinge Gasket | 横カバーヒンジパッキン | 1 |
| 21 | 33207 | Front Looper Thread Eyelet | 前ルーバー糸道 | 1 |
| 22 | 9124 | Screw for 33207 | 前ルーバー糸道止ネジ | 1 |
| 23 | 33159 | Front Looper Thread Eyelet (Long) | 前ルーバー糸道(長) | 1 |
| 24 | 1459 | Screw for 33159 | 前ルーバー糸道(長)止ネジ | 1 |
| 25 | 5062 | Oil Hole Screw | ベッドネジ蓋 | 2 |
| 26 | 567 | Seal for 5062 | ベッドネジ蓋パッキン | 2 |
| 27 | 32612 | Seal Plug | 詰栓 | 1 |
| 28 | 3434 | Screw for 32612 | 詰栓止ネジ | 1 |
| 29 | 334 | Nut for 9106 | ナット | 1 |
| 30 | 9106 | Stopper Screw for Cloth Plate | 横カバーストッパーネジ | 1 |
| 31 | 33022 | Chip Guard Supporter | 切屑落シ板取り付ケ板 | 1 |
| 32 | 33020 | Chip Guard (Fix) | 切屑落シ板(大) | 1 |
| 33 | 1326 | Screw for 33020 | 切屑落シ板(大)止ネジ | 1 |
| 34 | 1330 | Screw for 33020 | 切屑落シ板(大)止ネジ | 1 |
| 35 | 32607 | Front Cover Hinge | 前開キカバーヒンジ | 1 |
| 36 | 32608 | Front Cover Hinge Pin | 前開キカバーピン | 1 |
| 37 | 32606 | Front Cover | 前開キカバー | 1 |
| 38 | 33021 | Chip Guard (Open) | 切屑落シ板(小) | 1 |
| 39 | 5131 | Screw for 33021 | 切屑落シ板(小)止ネジ | 2 |
| 40 | 697 | Cloth Plate Latch Pin | 横カバーフック掛ケピン | 1 |
| 41 | 32609 | Front Cover Latch Spring | 前開キカバーバネ | 1 |
| 42 | 4358 | Screw for 32609 | 前開キカバーバネ止ネジ | 1 |
| 43 | 32963 | Looper Thread Tube | 糸道パイプ(16ミリ) | 2 |
| 44 | 1459 | Screw for 32963 | 糸道パイプ止ネジ | 2 |
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| Ref. No. | Parts No. | Description | 品名 | Amt. Req. |
|----------|-----------|---------------------------------------|---------------|-----------|
| 1 | 34675 | Feed Mechanism Cover | 送リ上カバー | 1 |
| 2 | 34676 | Feed Mechanism Cover Gasket | 送リ上カバーパッキン | 1 |
| 3 | 4437 | Screw for 34675 | 送リ上カバー止ネジ | 2 |
| 4 | 33653 | Fabric Guard | 布滑リ案内板 | 1 |
| 5 | 4441 | Screw for 33653 | 布滑リ案内板止ネジ | 1 |
| 6 | 4353 | Screw for 33653 | 布滑リ案内板止ネジ | 1 |
| 7 | 32604 | Cloth Plate Rubber Cushion | 埋メ座 | 2 |
| 8 | 33003 | Cloth Plate (Upper) | 大カバー | 1 |
| 9 | 33004 | Cloth Plate (Lower) | 横カバー | 1 |
| 10 | 33017 | Cloth Plate Hinge Pin | 横カバーヒンジピン | 1 |
| 11 | 33024 | Cloth Plate Hinge Pin Retaining Ring | ヒンジピンストップリング | 1 |
| 12 | 1457 | Screw for 33017 | 横カバーヒンジピン止ネジ | 1 |
| 13 | 7601 | Screw for 33003 | 大カバー止ネジ | 1 |
| 14 | 7605 | Screw for 33003 | 大カバー止ネジ | 4 |
| 15 | — | Model Indicate Plate | 型式板 | 1 |
| 16 | 726 | Rivet for Model Indicate Plate | 止メ鉄 | 2 |
| 17 | 33029 | Cloth Plate Latch Spring | 横カバーバネ | 1 |
| 18 | 32628 | Cloth Plate Latch Plunger | 横カバーピン | 1 |
| 19 | 5095 | Screw for 30126 | 横カバーフックストップネジ | 1 |
| 20 | 30126 | Cloth Plate Latch | 横カバーフック | 1 |
| 21 | 6040 | Screw for 30126 | 横カバーフック止ネジ | 1 |
| 22 | 32421 | Drain Hole Seal for Inner | Oリング | 1 |
| 23 | 5076 | Drain Hole Screw for Inner | ベース油抜キネジ(大) | 1 |
| 24 | 567 | Drain Hole Seal for Outer | ベース油抜キパッキン(小) | 1 |
| 25 | 9852 | Drain Hole Screw for Outer | ベース油抜キネジ(小) | 1 |
| 26 | 6816 | Screw for 32632 (Short) | ゴム座止ネジ(短) | 2 |
| 27 | 32632 | Base Rubber Cushion | ベースゴム座 | 4 |
| 28 | 33149 | Feed Dog Regulating Pushbutton | ブッシュボタン | 1 |
| 29 | 33131 | Feed Dog Regulating Pushbutton Spring | ブッシュボタンバネ | 1 |
| 30 | 5094 | Screw for 33149 | ブッシュボタン止ネジ | 1 |
| 31 | 33284 | Chip Guard | 切屑除ケ | 1 |
| 32 | 1330 | Screw for 33284 | 切屑除ケ止ネジ | 1 |
| 33 | 317 | Seal for 33208 | ベースパッキン | 4 |
| 34 | 570 | Seal for 33208 | ベースパッキン | 4 |
| 35 | 563 | Washer for 33208, 33030 | 座金 | 6 |
| 36 | 5519 | Screw for 33208 | ベース止ネジ | 4 |
| 37 | 33030 | Machine Frame Hanger | ベッドハンガー | 1 |
| 38 | 6819 | Screw for 32632 (Long) | ゴム座止ネジ(長) | 2 |
| 39 | 364 | Nut for 33030 | ナット | 2 |
| 40 | 33209 | Base Gasket | ベースパッキン | 1 |
| 41 | 33208 | Base | ベース | 1 |
| 42 | 33026 | Rubber Cushion Holder Plate | ベースプレート | 1 |

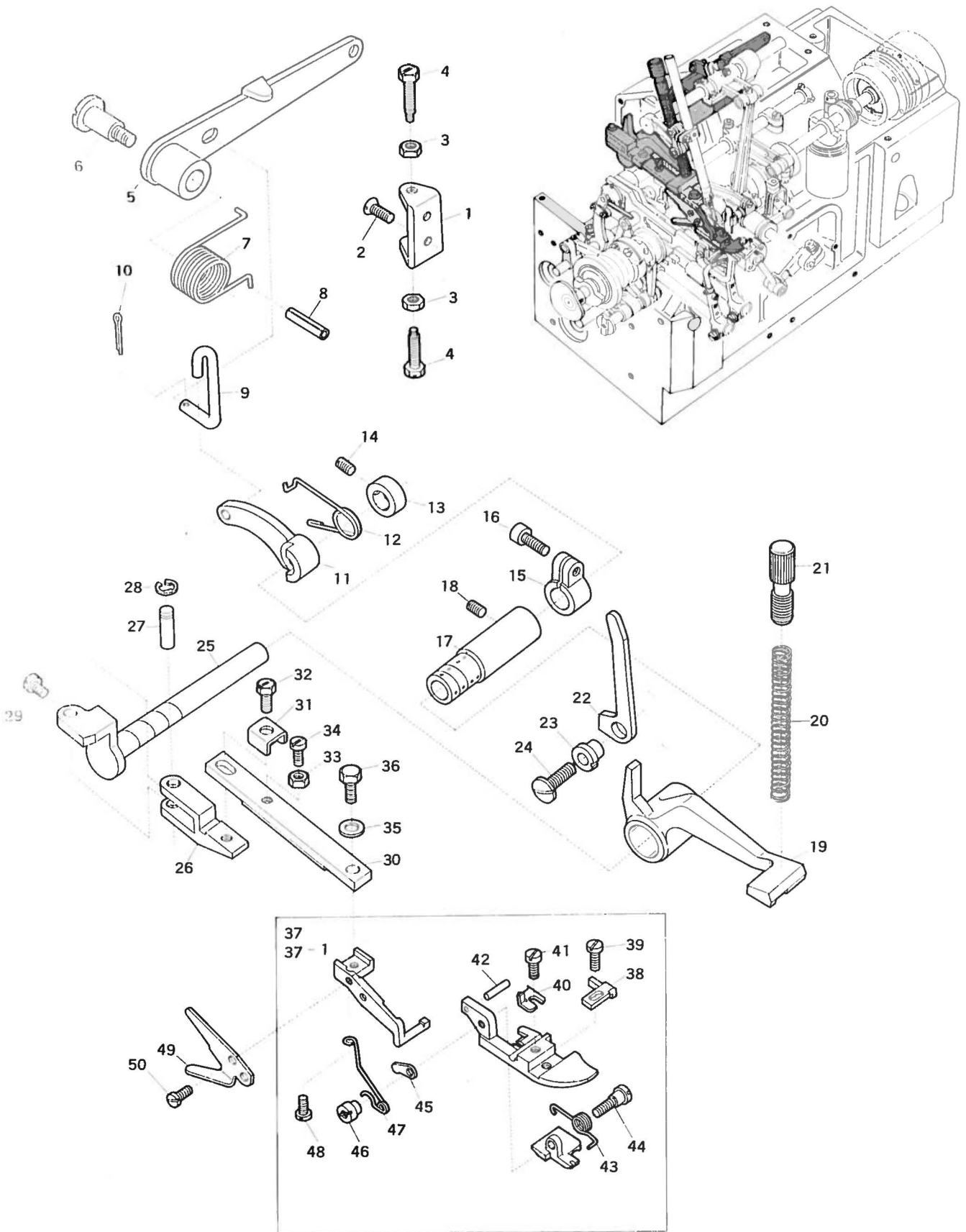


| Ref. No. | Parts No. | Description | 糸道、カバー関係 | | Amt. Req. |
|----------|-----------|---|--------------|---|-----------|
| | | | 品 | 名 | |
| 1 | 32614 | Top Cover (Left) | 上蓋(左) | | 1 |
| 2 | 32615 | Top Cover (Left) Gasket | 上蓋(左)ハッキン | | 1 |
| 3 | 525 | Oil Hole Seal | 給油ネジハッキン | | 1 |
| 4 | 5075 | Oil Hole Screw | 給油口蓋ネジ | | 1 |
| 5 | 9150 | Screw for 32614, 32613 | 止ネジ | | 6 |
| 6 | 930 | Oil Seal Plug | 詰栓 | | 2 |
| 7 | 32924 | Oil Sight Top Window Seal | 油量視キキャップハッキン | | 1 |
| 8 | 32930 | Oil Sight Top Window | 油量視キキャップ | | 1 |
| 9 | 1333 | Screw for 32930 | 油量視キキャップ止ネジ | | 3 |
| 10 | 33169 | Double Chain Stitch Needle Thread Eyelet | 調子台糸道(小) | | 1 |
| 11 | 32968 | Tension Disc Eyelet for Needle Thread | 調子台糸道 | | 1 |
| 12 | 6544 | Tension Post for Overseam | 糸調子棒 | | 1 |
| 13 | 286 | Felt for 31111 | フェルト | | 8 |
| 14 | 31111 | Tension Disc | 糸調子皿 | | 10 |
| 15 | 37635 | Thread Tension Spring Retainer | 渦巻バネキャップ(下) | | 4 |
| 16 | 30255 | Needle Thread Tension Spring | 渦巻バネ(太) | | 2 |
| 17 | 33890 | Tension Spring Bushing | 糸調子ナット廻り止め | | 4 |
| 18 | 32965 | Thread Tension Spring Cap | 渦巻バネキャップ(上) | | 4 |
| 19 | 6543 | Tension Post for Double Chain Stitch | 糸調子棒 | | 1 |
| 20 | 340 | Nut for 6543 | ナット | | 1 |
| 21 | 32613 | Top Cover (Right) | 上蓋(右) | | 1 |
| 22 | 32597 | Top Cover (Right) Gasket | 上蓋(右)ハッキン | | 1 |
| 23 | 32970 | Thread Lead Bar | 糸道棒 | | 1 |
| 24 | 4435 | Screw for 32970 | 糸道棒止ネジ | | 1 |
| 25 | 32962 | Tension Disc Eyelet for Looper Thread | 調子台糸道 | | 2 |
| 26 | 6542 | Tension Post for Overseam | 糸調子棒 | | 2 |
| 27 | 32952 | Looper Thread Tension Spring | 渦巻バネ | | 2 |
| 28 | 34010 | Looper Thread Eyelet Supporter | 前カバー | | 1 |
| 29 | 1326 | Screw for 34010, 32627 | 止ネジ | | 5 |
| 30 | 32955 | Looper Thread Eyelet (Right) | ルーバー糸道(右) | | 1 |
| 31 | 532 | Washer for 32955, 32358 | 座金 | | 2 |
| 32 | 1330 | Screw for 32955, 32358 | ルーバー糸道止ネジ | | 2 |
| 33 | 32358 | Looper Thread Eyelet | ルーバー糸道(左) | | 1 |
| 34 | 32960 | Lower Looper Thread Eyelet | 下ルーバー糸道 | | 1 |
| 35 | 32627 | Needle Bar Connecting Link Cover | 針棒カバー | | 1 |
| 36 | 32424 | Needle Thread Eyelet | 針糸道 | | 1 |
| 37 | 33167 | Needle Bar Thread Retainer Bracket | 小調子台 | | 1 |
| 38 | 7006 | Screw for 33167 | 小調子台止ネジ | | 1 |
| 39 | 32425 | Needle Bar Thread Retainer Plate | 小調子皿 | | 1 |
| 40 | 32426 | Needle Bar Thread Retainer Spring | 小調子皿バネ | | 1 |
| 41 | 1092 | Screw for 32425 | 小調子皿止ネジ | | 1 |
| 42 | 33204 | Front Looper Thread Take-up Eyelet Bracket | 糸調子カム糸道台 | | 1 |
| 43 | 4440 | Screw for 33204 | 糸調子カム糸道台止ネジ | | 2 |
| 44 | 33203 | Front Looper Thread Take-up Eyelet | 糸調子カム糸道 | | 1 |
| 45 | 33205 | Front Looper Thread Cast-off Plate | 糸押工 | | 1 |
| 46 | 4438 | Screw for 33203 | 糸調子カム糸道止ネジ | | 1 |
| 47 | 33206 | Front Looper Thread Eyelet (Left) | 前ルーバー補助糸道(左) | | 1 |
| 48 | 33170 | Front Looper Thread Eyelet (Right) | 前ルーバー補助糸道(右) | | 1 |
| 49 | 5043 | Screw for 33206, 33170 | 前ルーバー補助糸道止ネジ | | 1 |
| 50 | 33274 | Tension Disc Eyelet for Front Looper Thread | 前ルーバー調子台糸道 | | 1 |
| 51 | 7817 | Tension Post for Front Looper Thread | 糸調子棒 | | 1 |
| 52 | 37632 | Front Looper Thread Tension Spring | 渦巻バネ | | 1 |
| 53 | 37631 | Tension Spring Bushing | 糸調子ナット廻り止め | | 1 |
| 54 | 37636 | Thread Tension Spring Cap (Small) | 渦巻バネキャップ(小) | | 1 |



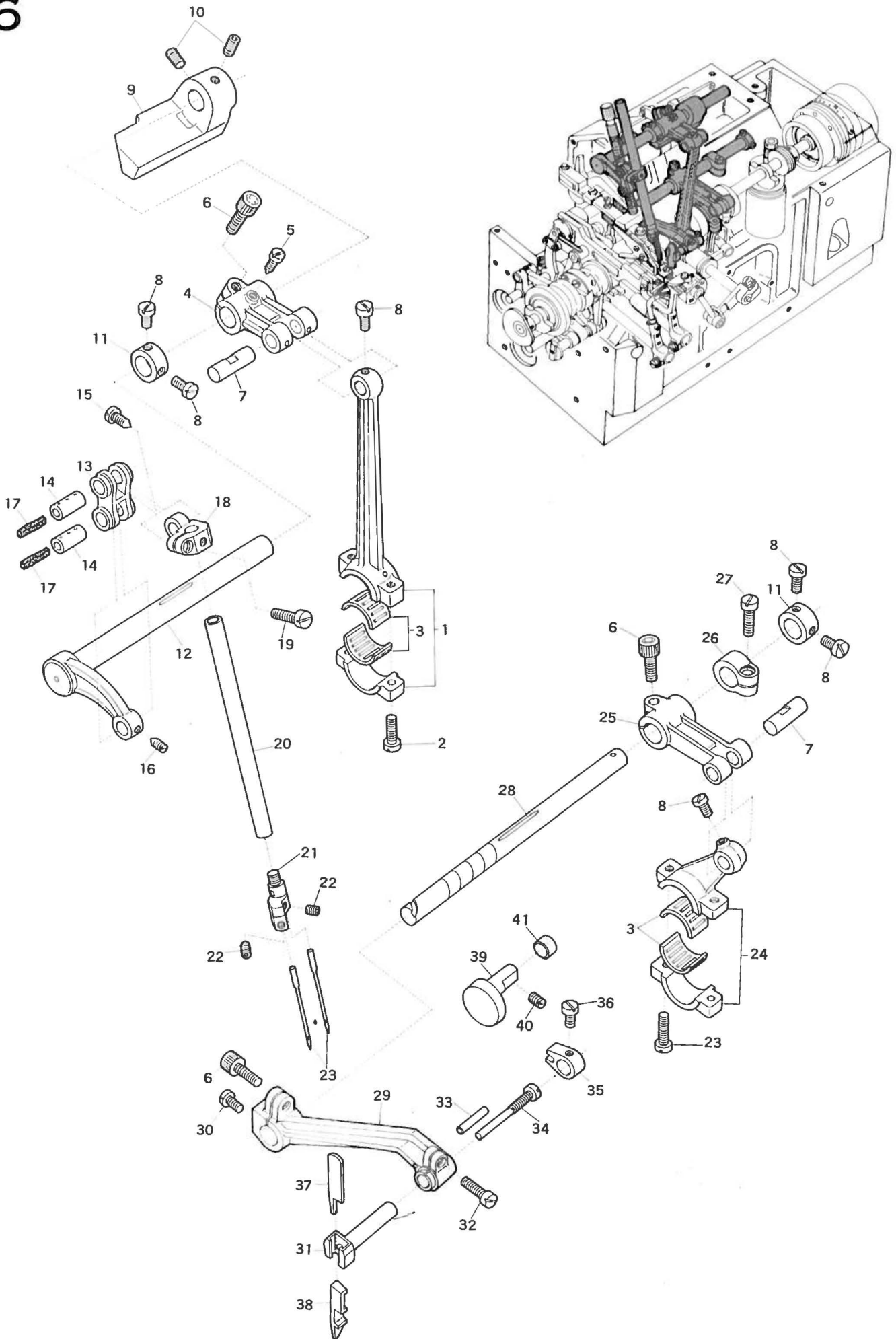
ブッシュ, 主軸関係

| Ref. No. | Parts No. | Description | 品名 | Amt. Req. |
|----------|-----------|---|------------------|-----------|
| 1 | 32663 | Worm Oil Shield | ウォームカバー | 1 |
| 2 | 4438 | Screw for 32663 | ウォームカバー止ネジ | 1 |
| 3 | 33053 | Pulley | プーリー | 1 |
| 4 | 3591 | Main Screw for 33053 | プーリー決メネジ | 1 |
| 5 | 9203 | Sub Screw for 33053 | プーリー止ネジ | 1 |
| 6 | 4402 | Cap Screw for 33053 | プーリー位置決メネジ | 1 |
| 7 | 34526 | Pulley Graduation Plate for Reverse Differential | プーリー目盛板(逆差動付) | 1 |
| 8 | 5133 | Screw for 34526 | プーリー目盛板止ネジ | 3 |
| 9 | 32817 | Crankshaft Ball Bearing Housing Cap | 大ブッシュ蓋 | 1 |
| 10 | 4441 | Screw for 32817 | 大ブッシュ蓋止ネジ | 4 |
| 11 | 32818 | Crankshaft Ball Bearing Retaining Ring (Outer) | ボールベアリング押エ | 1 |
| 12 | 32777 | Crankshaft Ball Bearing | ボールベアリング | 1 |
| 13 | 32775 | Crankshaft Ball Bearing Housing | 大ブッシュ | 1 |
| 14 | 32778 | Crankshaft Ball Bearing Retaining Ring (Inner) | ストップリング | 1 |
| 15 | 32779 | Crankshaft Ball Bearing Retaining Washer | ベアリング位置決メリング | 1 |
| 16 | 32925 | Oil Pump Driving Worm | ウォーム | 1 |
| 17 | 7650 | Screw for 32925, 30227 | 止ネジ | 3 |
| 18 | 33077 | Crankshaft Counterweight (Right) | バランスウェイト(右) | 1 |
| 19 | 1435 | Screw for 33077, 33079, 33102 | 止ネジ | 6 |
| 20 | 33080 | Crankshaft | クランクシャフト | 1 |
| 21 | 33052 | Crankshaft Ball Bearing (Small) | ボールベアリング(小) | 1 |
| 22 | 33079 | Crankshaft Counterweight (Left) | バランスウェイト(左) | 1 |
| 23 | 33200 | Front Looper Thread Take-up | 糸調子カム | 1 |
| 24 | 1457 | Screw for 33200, 32648, 32647 | 止ネジ | 4 |
| 25 | 32781 | Crankshaft Bushing (Inner) | 中ブッシュ | 1 |
| 26 | 9209 | Screw for 32781, 32905, 33069, 33070, 32793, 34518, 33055, 33062, 33061 | 止ネジ | 9 |
| 27 | 32782 | Crankshaft Bushing (Left) | 小ブッシュ | 1 |
| 28 | 3595 | Screw for 32782 | 小ブッシュ止ネジ | 1 |
| 29 | 33051 | Crankshaft Ball Bearing (Small) Housing | 端ブッシュ | 1 |
| 30 | 32648 | Needle Bar Driving Crank Bushing (Right) | 針棒クランク軸ブッシュ(右) | 1 |
| 31 | 32647 | Needle Bar Driving Crank Bushing (Left) | 針棒クランク軸ブッシュ(左) | 1 |
| 32 | 32684 | Needle Bar Driving Crank Oil Seal | 針棒クランク軸オイルシール | 1 |
| 33 | 32904 | Upper Knife Driving Shaft Bushing (Right) | 上メス軸ブッシュ(右) | 1 |
| 34 | 3654 | Screw for 32904, 33101 | 止ネジ | 2 |
| 35 | 32905 | Upper Knife Driving Shaft Bushing (Left) | 上メス軸ブッシュ(左) | 1 |
| 36 | 32906 | Upper Knife Driving Shaft Oil Seal | 上メス軸オイルシール | 1 |
| 37 | 33101 | Feed Bar Driving Shaft Bushing (Right) | 送り軸ブッシュ(右) | 1 |
| 38 | 33102 | Feed Bar Driving Shaft Bushing (Center) | 送り軸ブッシュ(中) | 1 |
| 39 | 33103 | Feed Bar Driving Shaft Bushing (Left) | 送り軸ブッシュ(左) | 1 |
| 40 | 33069 | Front Looper Oscillating Shaft Bushing (Right) | ルーバー前後軸ブッシュ(右) | 1 |
| 41 | 33070 | Front Looper Oscillating Shaft Bushing (Left) | ルーバー前後軸ブッシュ(左) | 1 |
| 42 | 33119 | Differential Feed Control Lever Shaft Bushing | 調節レバー軸ブッシュ | 1 |
| 43 | 32793 | Upper Looper Driving Shaft Bushing (Rear) | 上ルーバー軸ブッシュ(後) | 1 |
| 44 | 34518 | Upper Looper Driving Shaft Bushing (Front) | 上ルーバー軸ブッシュ(前) | 1 |
| 45 | 30291 | Looper Shaft Oil Seal | ルーバー軸オイルシール | 2 |
| 46 | 32349 | Upper Looper Bar Guide Bushing | ルーバー案内ブッシュ | 1 |
| 47 | 1448 | Screw for 32349 | ルーバー案内ブッシュ止ネジ | 1 |
| 48 | 527 | Oil Felt for 32350 | ルーバー案内ブッシュ蓋フェルト | 1 |
| 49 | 32350 | Upper Looper Bar Guide Bushing Cap | ルーバー案内ブッシュ蓋 | 1 |
| 50 | 33055 | Lower Looper Driving Shaft Bushing (Rear) | 下ルーバー軸ブッシュ(後) | 1 |
| 51 | 30227 | Lower Looper Driving Shaft Bushing (Front) | 下ルーバー軸ブッシュ(前) | 1 |
| 52 | 33062 | Front Looper Driving Shaft Bushing (Rear) | 前ルーバー軸ブッシュ(後) | 1 |
| 53 | 33061 | Front Looper Driving Shaft Bushing (Front) | 前ルーバー軸ブッシュ(前) | 1 |
| 54 | 33265 | Seal Plug for Frame | 詰栓 | 1 |
| 55 | 32650 | Needle Bar Driving Crank Bushing Plug | 詰栓(12φ) | 1 |
| 56 | 32652 | Needle Bar Bushing (Upper) | 針棒ブッシュ(上) | 1 |
| 57 | 32653 | Needle Bar Bushing (Lower) | 針棒ブッシュ(下) | 1 |
| 58 | 526 | Seal for 32652 | 針棒ブッシュ(上)蓋ネジバックン | 1 |
| 59 | 3636 | Cap Screw for 32652 | 針棒ブッシュ(上)蓋ネジ | 1 |
| 60 | 304 | Oil Wick for 32652, 32653 | 油芯 | 2 |



| Ref. No. | Parts No. | Description | 品名 | Amt. Req. |
|----------|-----------|--------------------------------------|------------------|-----------|
| 1 | 32716 | Foot Lifter Lever Stopper | 押工揚ゲストッパー | 1 |
| 2 | 9127 | Screw for 32716 | 押工揚ゲストッパー止ネジ | 2 |
| 3 | 334 | Nut for 32711 | 押工揚ゲストッパー調節ネジナット | 2 |
| 4 | 5505 | Adjust Screw for 32711 | 押工揚ゲストッパー調節ネジ | 2 |
| 5 | 32711 | Foot Lifter Lever | 押工揚ゲレバー | 1 |
| 6 | 6000 | Screw for 32711 | 押工揚ゲレバー止ネジ | 1 |
| 7 | 32713 | Foot Lifter Lever Spring | 押工揚ゲレバーバネ | 1 |
| 8 | 690 | Latch Pin for 32713 | バネ掛ケピン | 1 |
| 9 | 32714 | Foot Lifter Lever Connecting Link | 押工レバー連結桿 | 1 |
| 10 | 32715 | Cotter Pin | 割ピン | 2 |
| 11 | 32717 | Intermediate Lever | 押工軸レバー | 1 |
| 12 | 32729 | Intermediate Lever Spring | 押工軸バネ | 1 |
| 13 | 32719 | Foot Lifter Small Collar | 押工軸レバーカラー | 1 |
| 14 | 1459 | Screw for 32719 | 押工軸レバーカラー止ネジ | 1 |
| 15 | 32718 | Foot Lifter Latch Collar | 押工軸レバーカラー | 1 |
| 16 | 5550 | Screw for 32718 | 押工軸レバーカラー止ネジ | 1 |
| 17 | 32720 | Foot Lifter Bushing | 押工軸ブッシュ | 1 |
| 18 | 2022 | Screw for 32720 | 押工軸ブッシュ止ネジ | 1 |
| 19 | 32721 | Presser Foot Positioning Arm | 押工位置決めレバー | 1 |
| 20 | 32726 | Presser Spring | 押工バネ | 1 |
| 21 | 6401 | Presser Spring Adjusting Screw | 押工調節ネジ | 1 |
| 22 | 32727 | Presser Foot Release Lever | 手揚ゲ | 1 |
| 23 | 32420 | Presser Foot Release Lever Bushing | 手揚ゲブッシュ | 1 |
| 24 | 4635 | Screw for 32420 | 手揚ゲブッシュ止ネジ | 1 |
| 25 | 32722 | Foot Lifter Lever Shaft | 押工軸 | 1 |
| 26 | 32724 | Foot Carrier Hinge | 押工台 | 1 |
| 27 | 32723 | Foot Lifter Hinge Pin | 押工ヒンジピン | 1 |
| 28 | 33024 | Foot Lifter Hinge Pin Retaining Ring | ヒンジピンストップリング | 1 |
| 29 | 1186 | Screw for 32723 | 押工ヒンジピン止ネジ | 1 |
| 30 | 32725 | Foot Carrier | 押工取り付ケ板 | 1 |
| 31 | 32728 | Foot Carrier Washer | 押工台座金 | 1 |
| 32 | 5541 | Screw for 32725 | 押工取り付ケ板止ネジ | 1 |
| 33 | 335 | Nut for 1170 | 押工揚ゲストッパーネジナット | 1 |
| 34 | 1170 | Stop Screw for Presser Foot | 押工揚ゲストッパーネジ | 1 |
| 35 | 538 | Washer for 33537, 33533 | 座金 | 1 |
| 36 | 5509 | Screw for 33537, 33533 | 押工止ネジ | 1 |
| 37 | 33537 | Presser Foot Complete Set D1, D2 | 押工(組) D1, D2 | 1 |
| 37-1 | 33533 | Presser Foot Complete Set D4 | 押工(組) D4 | 1 |
| 38 | 33515 | Presser Foot Chip Guard | 布押工 | 1 |
| 39 | 1228 | Screw for 33515 | 布押工止ネジ | 1 |
| 40 | 33304 | Presser Foot Hinge Spring | 押工ヒンジバネ | 1 |
| 41 | 5036 | Screw for 33304 | 押工ヒンジバネ止ネジ | 1 |
| 42 | 731 | Presser Foot Pin | 押工バネ止メピン | 1 |
| 43 | 33526 | Presser Foot Spring (Small) | 押工バネ(小) | 1 |
| 44 | 6093 | Screw for 33526 | 押工バネ(小)止ネジ | 1 |
| 45 | 33529 | Presser Foot Adjusting Plate | 押工調節片 | 1 |
| 46 | 216 | Nut for 6093 | ナット | 1 |
| 47 | 33525 | Presser Foot Spring (Large) | 押工バネ(大) | 1 |
| 48 | 1222 | Screw for 33525 | 押工バネ(大)止ネジ | 1 |
| 49 | 32706 | Chain Cutting Knife | チェーンカッター | 1 |
| 50 | 4404 | Screw for 32706 | チェーンカッター止ネジ | 2 |

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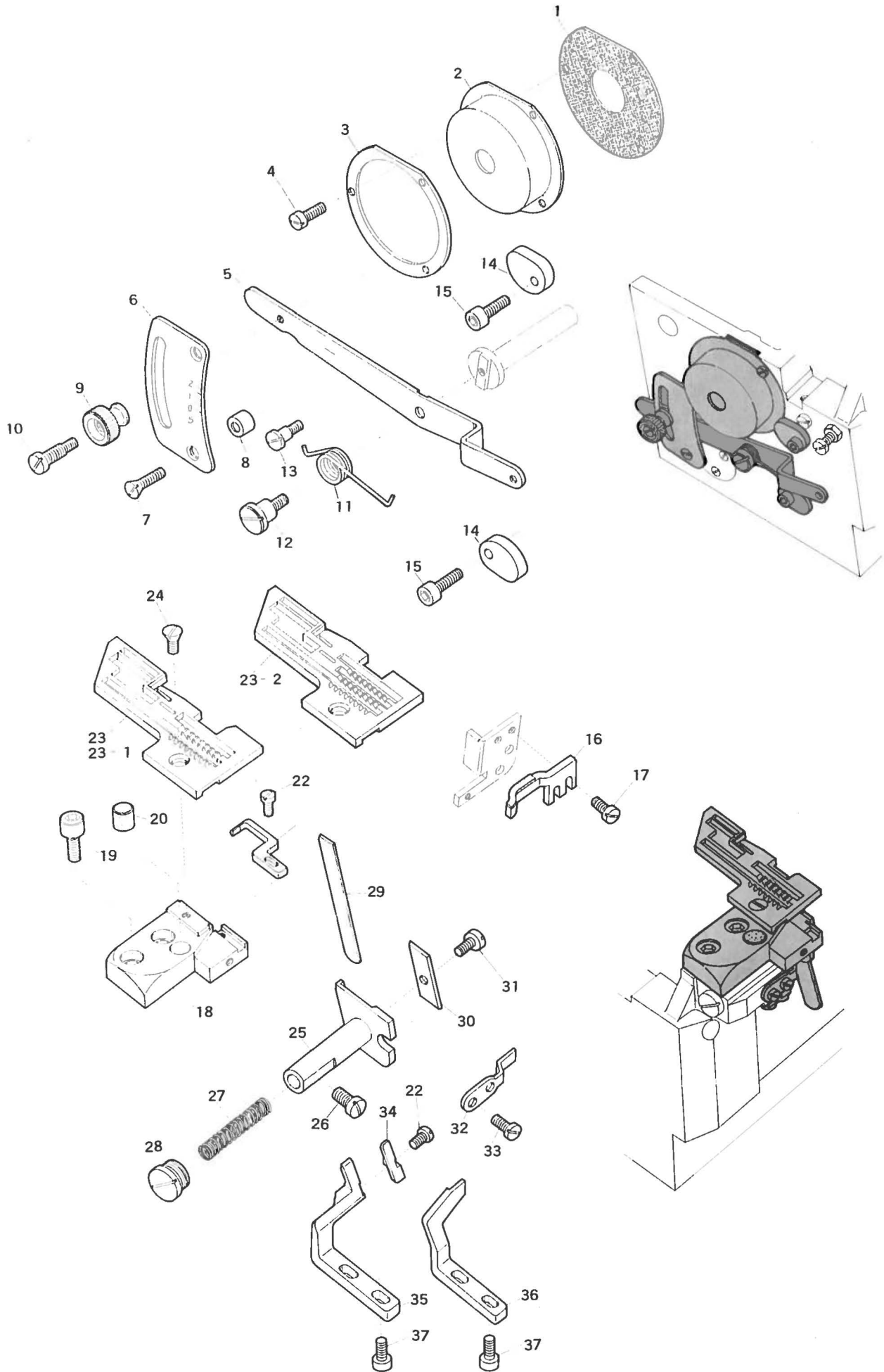


NEEDLE BAR & UPPER KNIFE DRIVING MECHANISM

6

針棒, 上メス機構

| Ref. No. | Parts No. | Description | 品名 | Amt. Req. |
|----------|-----------|--|------------|-----------|
| 1 | 32670 | Needle Bar Connecting Rod | 針棒ロッド | 1 |
| 2 | 5071 | Screw for 32670, 32900 | 止ネジ | 4 |
| 3 | 32819 | Connecting Rod Roller Bearing | ニードルベアリング | 2 |
| 4 | 32644 | Needle Bar Driving Lever | 針棒クランク軸腕 | 1 |
| 5 | 9517 | Screw for 32644 | 針棒クランク軸腕 | 1 |
| 6 | 5520 | Screw for 32644, 33140 | 止ネジ | 2 |
| 7 | 32921 | Connecting Rod Pin | ロッドピン | 2 |
| 8 | 9604 | Screw for 32921, 32646 | 止ネジ | 6 |
| 9 | 32662 | Needle Bar Driving Crank Counterweight | 針棒ウェイト | 1 |
| 10 | 3635 | Screw for 32662 | 針棒ウェイト止ネジ | 2 |
| 11 | 32646 | Needle Bar Driving Crank Collar | 針棒クランク軸カラー | 2 |
| 12 | 32645 | Needle Bar Driving Crank | 針棒クランク軸 | 1 |
| 13 | 90321 | Needle Bar Connection Link | 針棒リンク | 1 |
| 14 | 90320 | Needle Bar Connection Link Pin | 針棒リンクピン | 2 |
| 15 | 4313 | Screw for 90320 | 針棒リンクピン止ネジ | 1 |
| 16 | 3311 | Screw for 90320 | 針棒リンクピン止ネジ | 1 |
| 17 | 282 | Oil Wick for 90320 | 油芯 | 2 |
| 18 | 32651 | Needle Bar Connecting Bracket | 針棒抱キ | 1 |
| 19 | 4435 | Screw for 32651 | 針棒抱キ止ネジ | 1 |
| 20 | 37372 | Needle Bar | 針棒 | 1 |
| 21 | 38101 | Needle Holder | 針止メ | 1 |
| 22 | 3637 | Screw for Needle | 針止ネジ | 2 |
| 23 | — | Needle (DC×1, DM×13) | 針 | 2 |
| 24 | 32900 | Upper Knife Driving Connecting Rod | 上メスロッド | 1 |
| 25 | 32902 | Upper Knife Driving Lever | 上メス軸腕 | 1 |
| 26 | 32920 | Upper Knife Driving Shaft Collar | 上メス軸カラー | 1 |
| 27 | 7311 | Screw for 32920 | 上メス軸カラー止ネジ | 1 |
| 28 | 32903 | Upper Knife Driving Shaft | 上メス軸 | 1 |
| 29 | 33140 | Upper Knife Driving Arm | 上メス台 | 1 |
| 30 | 4437 | Screw for 33140 | 上メス台止ネジ | 2 |
| 31 | 32911 | Upper Knife Holder | 上メス抱キ | 1 |
| 32 | 1174 | Screw for 32911 | 上メス抱キ止ネジ | 1 |
| 33 | 723 | Guide Pin for 32912 | 上メス案内ピン | 1 |
| 34 | 5508 | Screw for 32914 | 上メス止ネジ | 1 |
| 35 | 32912 | Upper Knife Holder Guide | 上メス案内 | 1 |
| 36 | 7616 | Screw for 32912 | 上メス案内止ネジ | 1 |
| 37 | 32914 | Upper Knife | 上メス | 1 |
| 38 | 32913 | Upper Knife Clamp | 上メス押シ | 1 |
| 39 | 33142 | Upper Knife Driving Arm Guide | 上メス台ガイド | 1 |
| 40 | 3434 | Screw for 33142 | 上メス台ガイド止ネジ | 1 |
| 41 | 32519 | Upper Knife Driving Arm Guide Plug | 上メス台ガイド詰栓 | 1 |

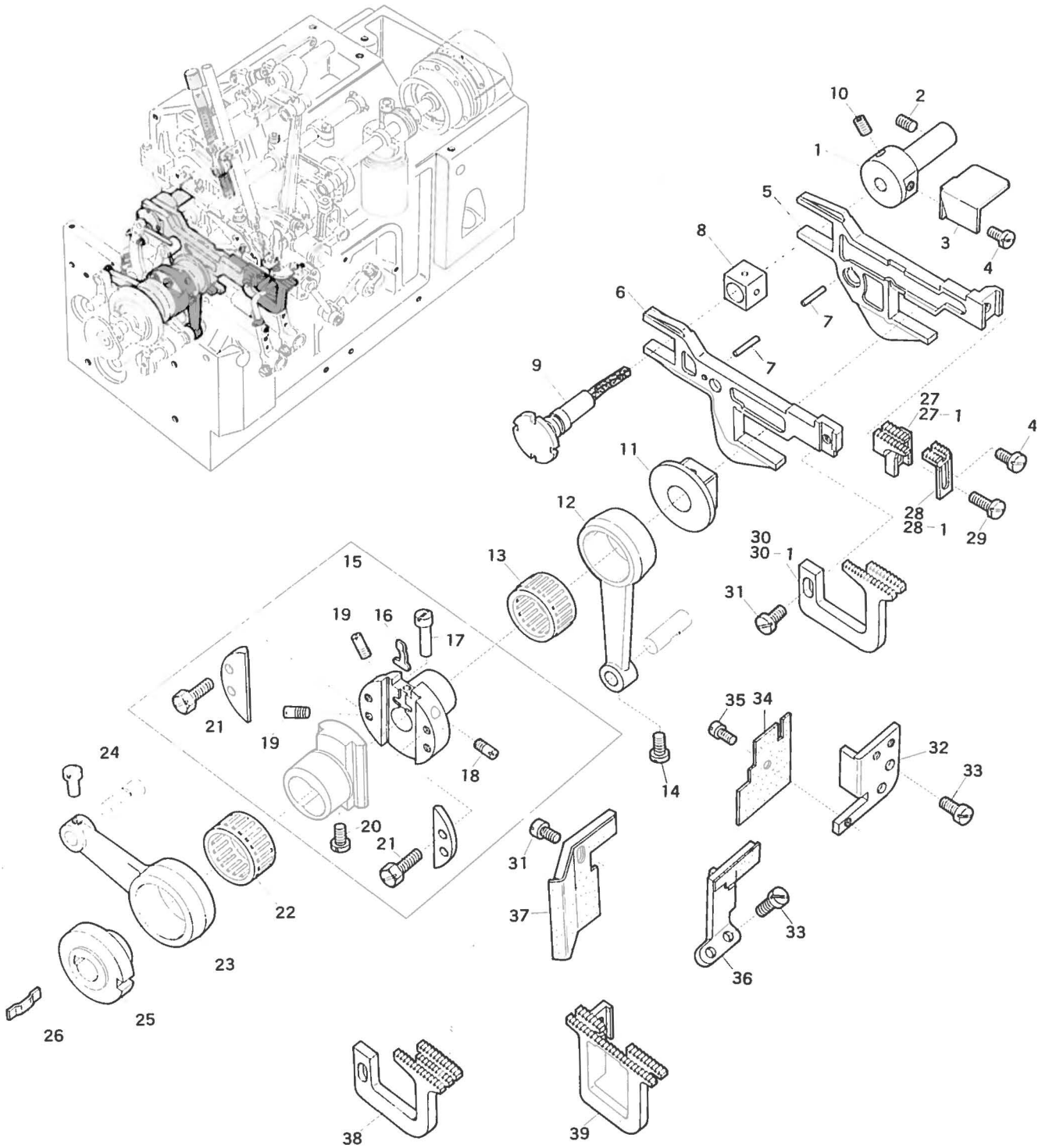


LOWER KNIFE & FEED CONTROL MECHANISM

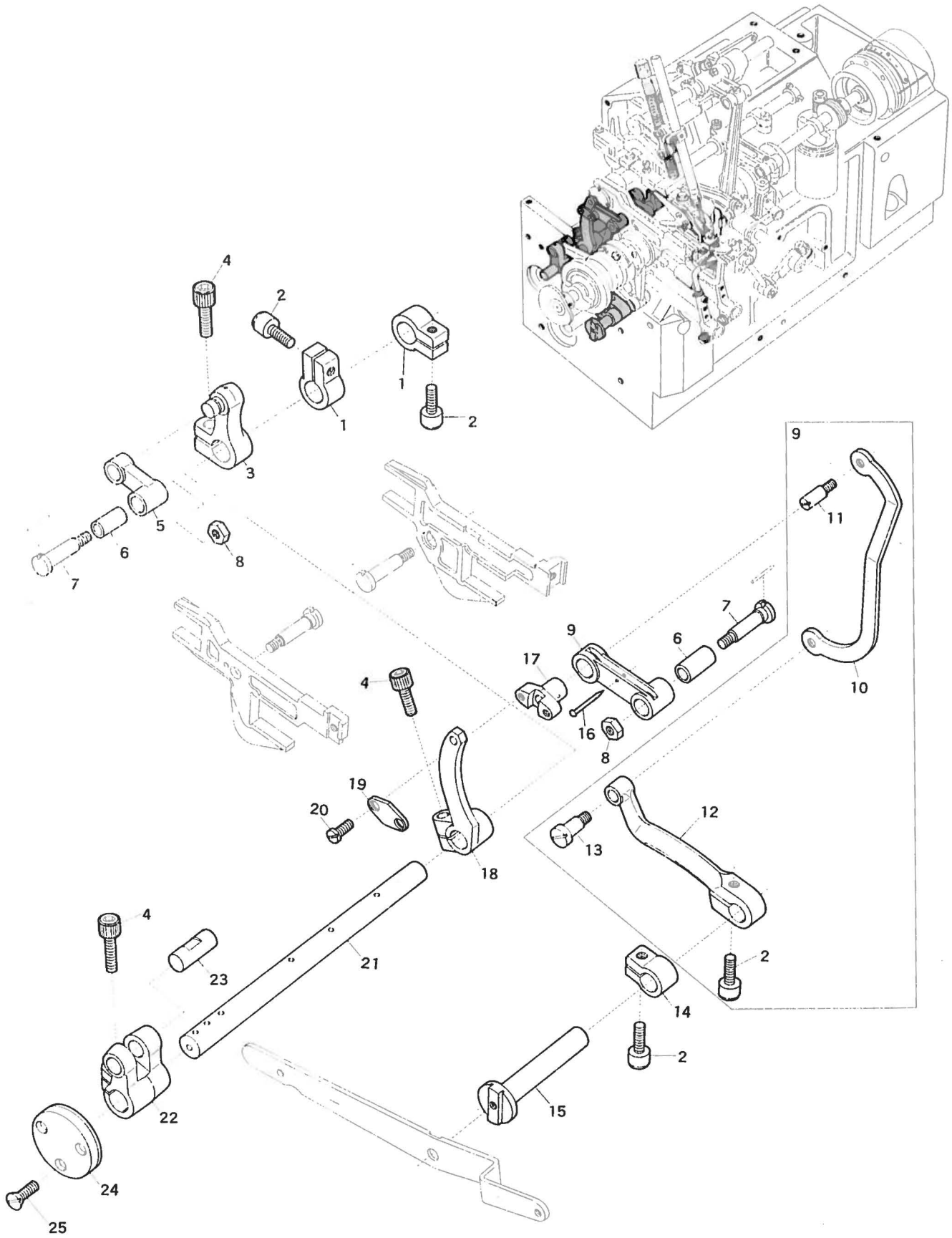
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下メス, 送り機構

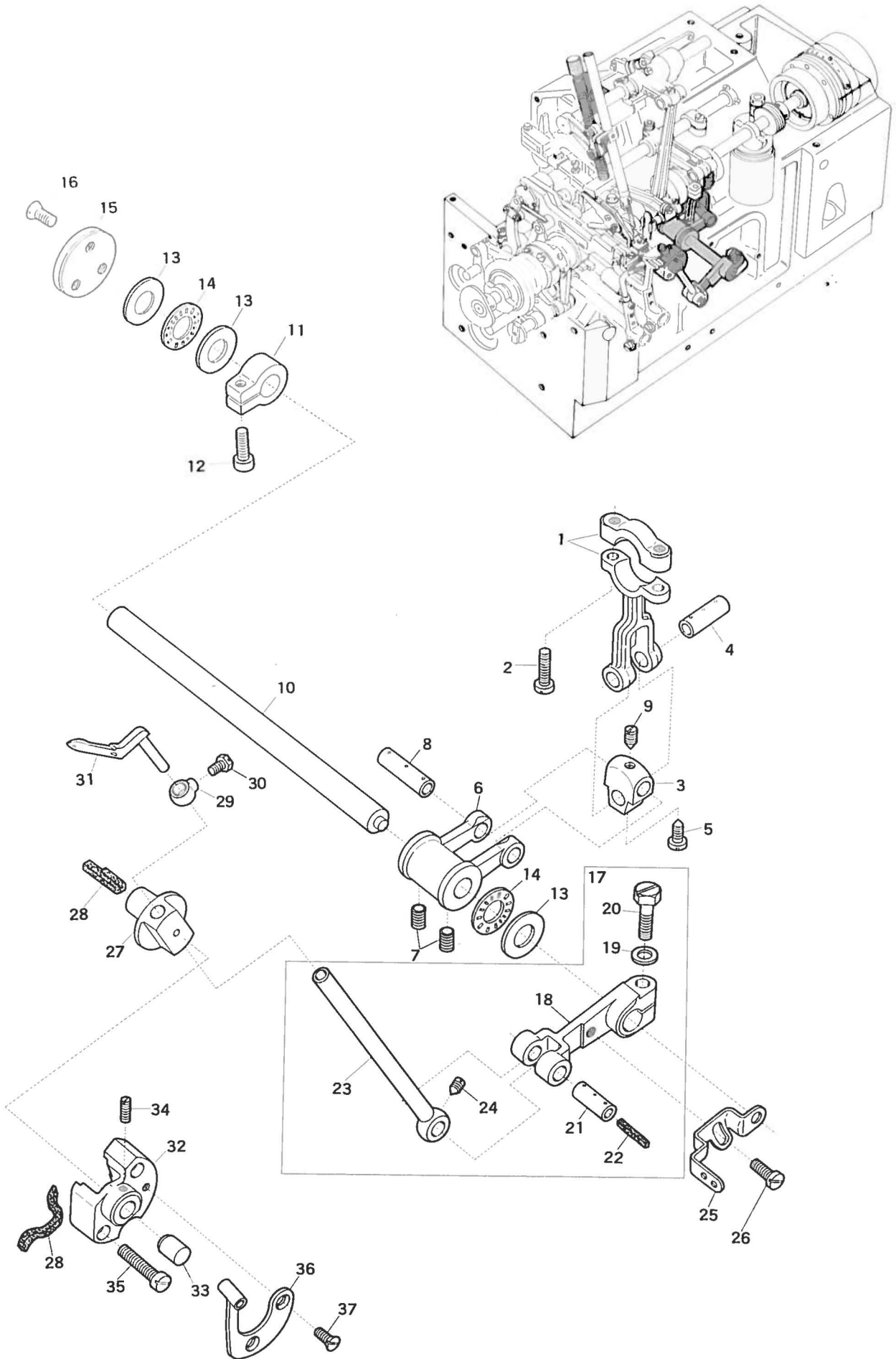
| Ref. No. | Parts No. | Description | 品名 | Amt. Req. |
|----------|-----------|---|------------------|-----------|
| 1 | 33012 | Crankshaft Small Ball Bearing Gasket | 端ブッシュ蓋パッキン | 1 |
| 2 | 33037 | Crankshaft Small Ball Bearing Cap | 端ブッシュ蓋 | 1 |
| 3 | 33038 | Crankshaft Small Ball Bearing Cap Clamp | 端ブッシュ蓋リング | 1 |
| 4 | 4357 | Screw for 33038 | 端ブッシュ蓋リング止ネジ | 3 |
| 5 | 33117 | Differential Feed Control Lever | 前送り調節外レバー | 1 |
| 6 | 34520 | Differential Feed Graduation for Reverse Differential | 送り目盛板(逆差動付) | 1 |
| 7 | 1733 | Screw for 34520 | 送り目盛板止ネジ | 2 |
| 8 | 494 | Washer for 34520 | 座金 | 2 |
| 9 | 210 | Adjust Nut for 33117 | 調節ナット | 1 |
| 10 | 5511 | Screw for 33117 | 調節ネジ | 1 |
| 11 | 33133 | Differential Feed Control Lever Spring | 調節レバーバネ | 1 |
| 12 | 5514 | Screw for 33133 | 調節レバーバネ止ネジ | 1 |
| 13 | 3406 | Screw for 33133 | 調節レバーバネ掛ケ止ネジ | 1 |
| 14 | 33143 | Differential Feed Control Lever Stopper | 送リストッパー | 2 |
| 15 | 5550 | Screw for 33143 | 送リストッパー止ネジ | 2 |
| 16 | 33659 | Throat Plate Stay | 針板支エ | 1 |
| 17 | 5000 | Screw for 33659 | 針板支エ止ネジ | 2 |
| 18 | 33006 | Throat Plate Supporter | 針板受ケ | 1 |
| 19 | 6662 | Screw for 33006 | 針板受ケ止ネジ | 2 |
| 20 | 32604 | Cloth Plate Rubber Cushion | 埋メ座(大) | 1 |
| 21 | 33089 | Needle Guard (Double Chain Stitch Front) D1, D2 | インター針受ケ(前)D1, D2 | 1 |
| 21-1 | 33536 | Needle Guard (Double Chain Stitch Front) D4 | インター針受ケ(前)D4 | 1 |
| 22 | 4404 | Screw for 33089, 33536, 33087 | 止ネジ | 2 |
| 23 | 33540 | Throat Plate D1 | 針板D1 | 1 |
| 23-1 | 33541 | Throat Plate D2 | 針板D2 | 1 |
| 23-1 | 33531 | Throat Plate D4 | 針板D4 | 1 |
| 24 | 5401 | Screw for 33540, 33541, 33531 | 針板止ネジ | 1 |
| 25 | 32916 | Lower Knife Holder | 下メス台 | 1 |
| 26 | 4591 | Screw for 32916 | 下メス台止ネジ | 1 |
| 27 | 32919 | Lower Knife Holder Spring | 下メスバネ | 1 |
| 28 | 5074 | Screw for 32919 | 下メスバネ止ネジ | 1 |
| 29 | 30421 | Lower Knife | 下メス | 1 |
| 30 | 32917 | Lower Knife Clamp | 下メス押シ | 1 |
| 31 | 4353 | Screw for 32917 | 下メス押シ止ネジ | 1 |
| 32 | 32899 | Lower Knife Holder Locking Plate | 下メス台廻り止メ | 1 |
| 33 | 4440 | Screw for 32899 | 下メス台廻り止メ止ネジ | 2 |
| 34 | 33087 | Needle Guard (Overlock Front) | オーバー針受ケ(前) | 1 |
| 35 | 33086 | Needle Guard (Overlock Rear) | オーバー針受ケ(後) | 1 |
| 36 | 33088 | Needle Guard (Double Chain Stitch Rear) | インター針受ケ(後) | 1 |
| 37 | 5098 | Screw for 33086, 33088 | 針受ケ止ネジ | 4 |



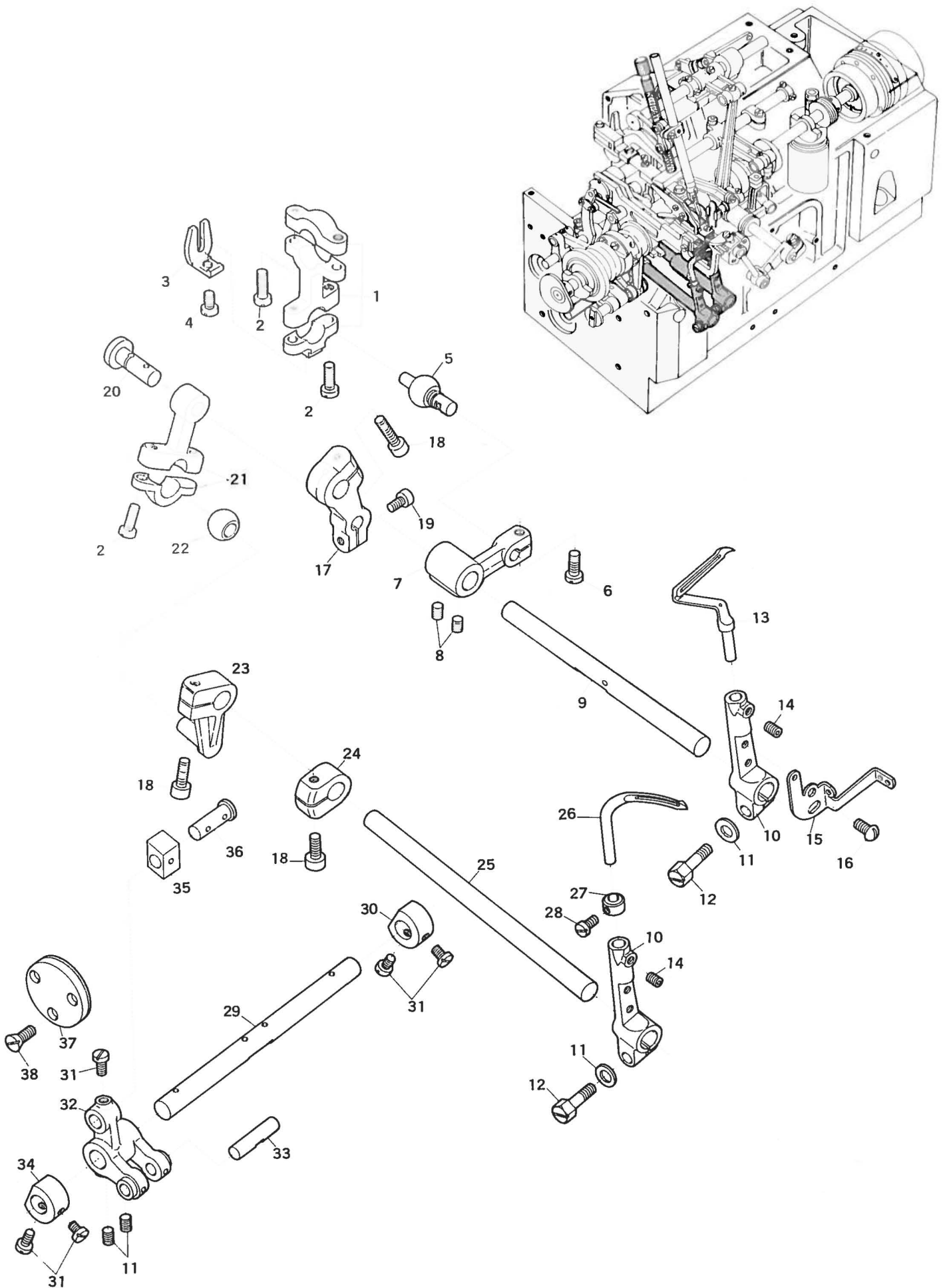
| Ref. No. | Parts No. | Description | 品名 | Amt. Req. |
|----------|-----------|--|----------------|-----------|
| 1 | 33251 | Feed Bar Guide (Rear) | 送り台ガイド(後) | 1 |
| 2 | 3632 | Screw for 33251 | 送り台ガイド(後)止ネジ | 1 |
| 3 | 33252 | Feed Mechanism Rear Shield | 送り台油除ケ | 1 |
| 4 | 9730 | Screw for 33252, 33544, 33559 | 止ネジ | 2 |
| 5 | 33643 | Main Feed Bar | 後送り台 | 1 |
| 6 | 33642 | Differential Feed Bar | 前送り台 | 1 |
| 7 | 722 | Pin for Feed Bar Driving Stud | 送りリンクピンノックピン | 2 |
| 8 | 32867 | Feed Bar Guide Block | 角駒(小) | 1 |
| 9 | 33141 | Feed Adjusting Pin | エキセンピン | 1 |
| 10 | 3635 | Screw for 33141 | エキセンピン止ネジ | 1 |
| 11 | 33116 | Feed Lift Block | 角駒(大) | 1 |
| 12 | 33067 | Front Looper Oscillating Rod | ルーバー前後ロッド | 1 |
| 13 | 33115 | Front Looper Oscillating Rod Needle Bearing | ニードルベアリング(小) | 1 |
| 14 | 9604 | Screw for Front Looper Connecting Rod Pin | ルーバー前後ロッドピン止ネジ | 1 |
| 15 | 33174 | Feed Dog Regulating Eccentric Complet Set | 送り調節器(組) | 1 |
| 16 | 33123 | Feed Dog Regulating Eccentric Spring (Short) | 廻り止メバネ(短) | 1 |
| 17 | 33139 | Feed Dog Regulating Eccentric Spring Pin | バネ調節ピン | 1 |
| 18 | 3408 | Screw for 33139 | バネ調節ピン止ネジ | 1 |
| 19 | 3405 | Screw for 33174 | 送り調節器(組)止ネジ | 2 |
| 20 | 3412 | Screw for 33174 | 送り調節器(組)止ネジ | 1 |
| 21 | 5506 | Screw for 33174 | 送り調節器(組)止ネジ | 4 |
| 22 | 33114 | Feed Dog Driving Connecting Rod Needle Bearing | ニードルベアリング(大) | 1 |
| 23 | 33110 | Feed Dog Driving Connecting Rod | 送りロッド | 1 |
| 24 | 2237 | Screw for Feed Dog Driving Connectin Rod Pin | 送りロッドピン止ネジ | 1 |
| 25 | 33127 | Feed Dog Regulating Control Eccentric | 送り調節エキセン | 1 |
| 26 | 33122 | Feed Dog Regulating Eccentric Spring (Long) | 廻り止メバネ(長) | 1 |
| 27 | 33825 | Main Feed Dog (Seam Stitch for 8/in.) | 後送り(8針用) | 1 |
| 27-1 | 33827 | Main Feed Dog (Seam Stitch for 5/in.) | 後送り(5針用) | 1 |
| 28 | 33544 | Auxiliary Feed Dog (Seam Stitch for 8/in.) | 小送り(8針用) | 1 |
| 28-1 | 33559 | Auxiliary Feed Dog (Seam Stitch for 5/in.) | 小送り(5針用) | 1 |
| 29 | 7609 | Screw for 33825, 33827 | 後送り止ネジ | 1 |
| 30 | 33824 | Differential Feed Dog (Seam Stitch for 8/in.) | 前送り(8針用) | 1 |
| 30-1 | 33826 | Differential Feed Dog (Seam Stitch for 5/in.) | 前送り(5針用) | 1 |
| 31 | 4353 | Screw for 33824, 33826, 33649 | 止ネジ | 2 |
| 32 | 33644 | Feed Bar Guide (Right) | 送り台ガイド(右) | 1 |
| 33 | 4440 | Screw for 33644, 32647 | 送り台ガイド止ネジ | 4 |
| 34 | 33651 | Feed Mechanism Front Shield Lower Complete Set | 送り前カバー下(組) | 1 |
| 35 | 1333 | Screw for 33651 | 送り前カバー下(組)止ネジ | 1 |
| 36 | 33647 | Feed Bar Guide (Left) Complete Set | 送り台ガイド(左)(組) | 1 |
| 37 | 33649 | Feed Mechanism Front Shield Upper Complete Set | 送り前カバー上(組) | 1 |
| 38 | 33836 | Differential Feed Dog D4 | 前送りD4 | 1 |
| 39 | 33175 | Plain Feed Dog | 一枚送り | 1 |



| Ref. No. | Parts No. | Description | 品名 | Amt. Req. |
|----------|-----------|--|---------------|-----------|
| 1 | 33104 | Feed Bar Driving Shaft Collar | 送り軸カラー | 2 |
| 2 | 5550 | Screw for 33104, 33120, 32792 | 止ネジ | 4 |
| 3 | 34521 | Main Feed Bar Driving Lever for Reverse Differential | 後送りレバー (逆差動付) | 1 |
| 4 | 5520 | Screw for 34521, 33120, 32792, 33105 | 止ネジ | 4 |
| 5 | 33095 | Main Feed Bar Driving Connection | 後送りリンク | 1 |
| 6 | 33098 | Main Feed Bar Driving Connection Bushing | 送りリンクブッシュ | 2 |
| 7 | 33099 | Main Feed Bar Driving Stud | 送りリンクピン (長) | 2 |
| 8 | 451 | Nut for 33099 | ナット | 2 |
| 9 | 33243 | Differential Feed Control Inner Lever Complete Set | 前送り調節中レバー (組) | 1 |
| 10 | 33121 | Differential Feed Control Link | 前送り調節リンク | 1 |
| 11 | 5512 | Screw for 33121 | 前送り調節リンク止ネジ | 1 |
| 12 | 33120 | Differential Feed Control Inner Lever | 前送り調節中レバー | 1 |
| 13 | 5510 | Screw for 33120 | 前送り調節中レバー止ネジ | 1 |
| 14 | 32792 | Differential Feed Control Lever Shaft Collar | 送り調節レバー軸カラー | 1 |
| 15 | 33118 | Differential Feed Control Lever Shaft | 送り調節レバー軸 | 1 |
| 16 | 755 | Pin for Oil Wick | 油芯止メピン | 1 |
| 17 | 33107 | Differential Feed Regulating Slide Pin | スライダ | 1 |
| 18 | 33106 | Differential Feed Rocker | 前送り調節器 | 1 |
| 19 | 33108 | Differential Feed Regulating Slide Pin Cap | スライダ蓋 | 1 |
| 20 | 8144 | Screw for 33108 | スライダ蓋止ネジ | 2 |
| 21 | 33100 | Feed Bar Driving Shaft | 送り軸 | 1 |
| 22 | 33105 | Feed Bar Driving Shaft Lever | 送り軸腕 | 1 |
| 23 | 32921 | Needle Bar Connecting Rod Pin | 送りロッドピン | 1 |
| 24 | 33013 | Feed Bar Driving Shaft End Cap | 送り軸蓋 | 1 |
| 25 | 5345 | Screw for 33013 | 送り軸蓋止ネジ | 3 |



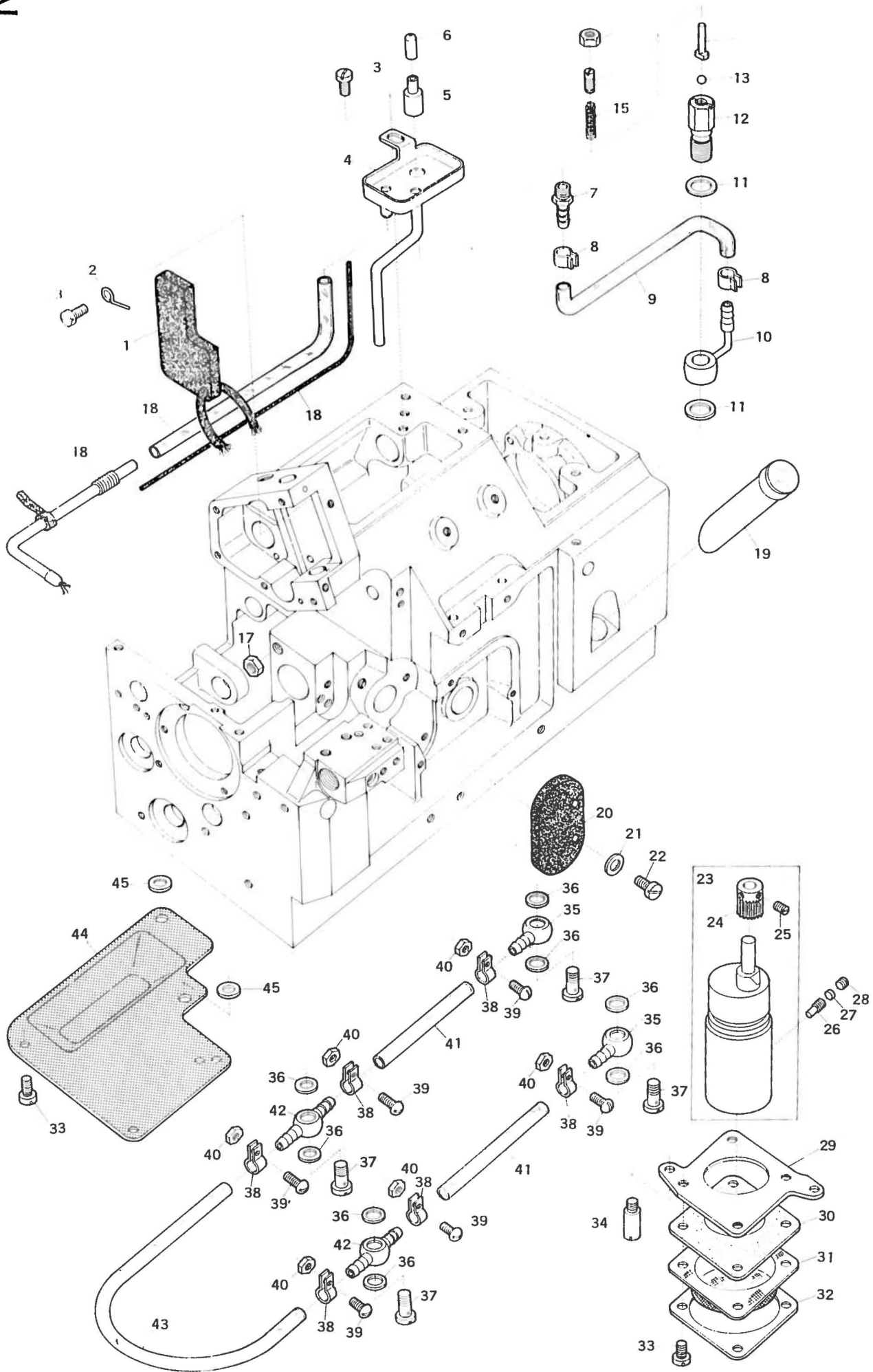
| Ref. No. | Parts No. | Description | 品名 | Amt. Req. |
|----------|-----------|---|-----------------|-----------|
| 1 | 32783 | Looper Driving Lever Connecting Rod | ルーパーロッド | 1 |
| 2 | 5071 | Screw for 32783 | ルーパーロッド止ネジ | 2 |
| 3 | 32785 | Looper Driving Lever Link | ルーパーリンク | 1 |
| 4 | 32784 | Looper Driving Lever Link Pin (Short) | ルーパーリンクピン(短) | 1 |
| 5 | 9506 | Screw for 32784 | ルーパーリンクピン(短)止ネジ | 1 |
| 6 | 32787 | Upper Looper Driving Lever | 上ルーパー軸腕 | 1 |
| 7 | 3635 | Screw for 32787 | 上ルーパー軸腕止ネジ | 2 |
| 8 | 32786 | Looper Driving Lever Link Pin (Long) | ルーパーリンクピン(長) | 1 |
| 9 | 3404 | Screw for 32786 | ルーパーリンクピン(長)止ネジ | 1 |
| 10 | 34517 | Upper Looper Driving Shaft | 上ルーパー軸 | 1 |
| 11 | 32792 | Upper Looper Driving Shaft Collar | 上ルーパー軸カラー | 1 |
| 12 | 5550 | Screw for 32792 | 上ルーパー軸カラー止ネジ | 1 |
| 13 | 32848 | Upper Looper Driving Shaft Thrust Washer | スラストプレート | 3 |
| 14 | 32849 | Upper Looper Driving Shaft Thrust Roller | スラストコロ | 2 |
| 15 | 33013 | Upper Looper Driving Shaft End Cap | 送り軸蓋 | 1 |
| 16 | 5345 | Screw for 33013 | 送り軸蓋止ネジ | 3 |
| 17 | 34478 | Upper Looper Bar Driving Arm Complete Set | 上ルーパークランク(組) | 1 |
| 18 | 34104 | Upper Looper Bar Driving Arm | 上ルーパークランク | 1 |
| 19 | 520 | Washer for 34104 | 座金 | 1 |
| 20 | 5550 | Screw for 34104 | 上ルーパークランク止ネジ | 1 |
| 21 | 32799 | Upper Looper Bar Driving Arm Pin | 上ルーパーリンクピン | 1 |
| 22 | 282 | Felt for 32799 | 油芯 | 1 |
| 23 | 32800 | Upper Looper Bar | 上ルーパー棒 | 1 |
| 24 | 3311 | Screw for 32799 | 上ルーパーリンクピン止ネジ | 1 |
| 25 | 34224 | Looper Thread Pull-off (Right) | ルーパー糸繰り(右) | 1 |
| 26 | 4358 | Screw for 34224 | ルーパー糸繰り(右)止ネジ | 1 |
| 27 | 32347 | Upper Looper Bar Guide | ルーパー案内 | 1 |
| 28 | 304 | Felt for 32347, 34516 | 油芯 | 2 |
| 29 | 32803 | Upper Looper Holder Collar | 上ルーパー止メカラー | 1 |
| 30 | 5507 | Screw for 32803 | 上ルーパー止メカラー止ネジ | 1 |
| 31 | 32807 | Upper Looper | 上ルーパー | 1 |
| 32 | 34516 | Upper Looper Bar Guide Retainer | ルーパー案内蓋 | 1 |
| 33 | 32348 | Upper Looper Bar Guide Thrust Pin | ルーパー案内決メピン | 1 |
| 34 | 7650 | Screw for 32348 | ルーパー案内決メピン止ネジ | 1 |
| 35 | 5004 | Screw for 34516 | ルーパー案内蓋止ネジ | 2 |
| 36 | 34226 | Upper Looper Thread Guide | 上ルーパー糸道(組) | 1 |
| 37 | 9142 | Screw for 34226 | 上ルーパー糸道(組)止ネジ | 2 |



LOWER LOOPER & FRONT LOOPER DRIVING MECHANISM

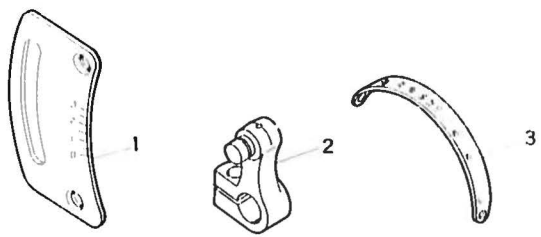
下ルーパー、前ルーパー機構

| Ref. No. | Parts No. | Description | 品名 | Amt. Req. |
|----------|-----------|---|---------------|-----------|
| 1 | 33056 | Lower Looper Driving Lever Connecting Rod | 下ルーパーロッド | 1 |
| 2 | 5071 | Screw for 33056, 33565 | 止ネジ | 6 |
| 3 | 33057 | Ball Joint Guide Fork | 振レ止メ | 1 |
| 4 | 4440 | Screw for 33057 | 振レ止メ止ネジ | 1 |
| 5 | 30305 | Ball Stud | 球 | 1 |
| 6 | 4437 | Screw for 30305 | 球止ネジ | 1 |
| 7 | 33058 | Lower Looper Driving Lever | 下ルーパー軸脚 | 1 |
| 8 | 3635 | Screw for 33058, 33072 | 止ネジ | 4 |
| 9 | 33054 | Lower Looper Driving Shaft | 下ルーパー軸 | 1 |
| 10 | 32789 | Lower Looper Holder Arm | 下ルーパー台 | 2 |
| 11 | 520 | Washer for 32789 | 座金 | 2 |
| 12 | 5500 | Screw for 32789 | 下ルーパー台止ネジ | 2 |
| 13 | 34392 | Lower Looper | 下ルーパー | 1 |
| 14 | 3638 | Screw for 34392, 33059 | 止ネジ | 2 |
| 15 | 32959 | Looper Thread Pull-off (Left) | ルーパー糸繰り(左) | 1 |
| 16 | 1326 | Screw for 32959 | ルーパー糸繰り(左)止ネジ | 2 |
| 17 | 33568 | Front Looper Driving Lower Looper Shaft Lever | ルーパー振り脚 | 1 |
| 18 | 5550 | Screw for 33568, 33064, 33071 | 止ネジ | 3 |
| 19 | 5040 | Screw for 33567 | 前ルーパーリンクピン止ネジ | 1 |
| 20 | 33567 | Front Looper Driving Connection Guide Pin | 前ルーパーリンクピン | 1 |
| 21 | 33565 | Front Looper Driving Connection | 前ルーパーリンク | 1 |
| 22 | 33566 | Ball | 球 | 1 |
| 23 | 33064 | Front Looper Driving Lever | 前ルーパー軸脚 | 1 |
| 24 | 33071 | Front Looper Driving Shaft Collar | 前ルーパー軸カラー | 1 |
| 25 | 33060 | Front Looper Driving Shaft | 前ルーパー軸 | 1 |
| 26 | 33059 | Front Looper | 前ルーパー | 1 |
| 27 | 33081 | Front Looper Collar | 前ルーパーカラー | 1 |
| 28 | 1228 | Screw for 33081 | 前ルーパーカラー止ネジ | 1 |
| 29 | 33068 | Front Looper Oscillating Shaft | ルーパー前後軸 | 1 |
| 30 | 33076 | Front Looper Oscillating Shaft Collar (Right) | ルーパー前後軸カラー(右) | 1 |
| 31 | 9604 | Screw for 33076, 33230, 33074 | 止ネジ | 5 |
| 32 | 33072 | Front Looper Oscillating Lever | ルーパー前後軸脚 | 1 |
| 33 | 32921 | Front Looper Connecting Rod Pin | ルーパー前後ロッドピン | 1 |
| 34 | 33230 | Front Looper Oscillating Shaft Collar (Left) | ルーパー前後軸カラー(左) | 1 |
| 35 | 33073 | Front Looper Slide Block | ルーパー前後駒 | 1 |
| 36 | 33074 | Front Looper Slide Block Pin | ルーパー前後駒ピン | 1 |
| 37 | 33013 | Front Looper Shaft End Cap | ルーパー前後軸蓋 | 1 |
| 38 | 5345 | Screw for 33013 | ルーパー前後軸蓋止ネジ | 3 |

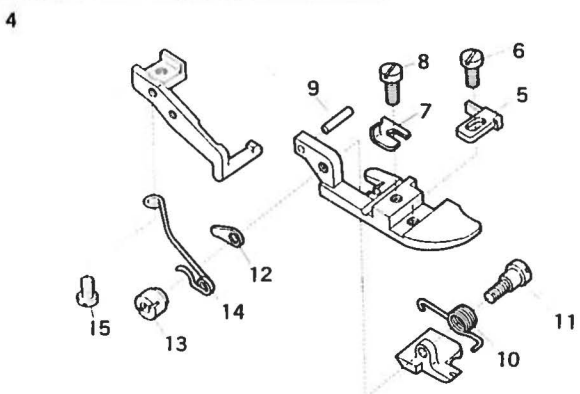
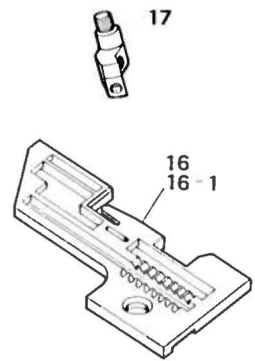


| Ref. No. | Parts No. | Description | 品名 | Amt. Req. |
|----------|-----------|---|--------------|-----------|
| 1 | 32649 | Needle Bar Oiling Felt | 針棒フェルト | 1 |
| 2 | 32812 | Needle Bar Oiling Felt Retainer | フェルト押エ | 1 |
| 3 | 9604 | Screw for 32812, 32476 | 止ネジ | 2 |
| 4 | 32476 | Oil Receiver | 油受ケ皿 | 1 |
| 5 | 32479 | Oil Sight Top Nozzle | ノズル | 1 |
| 6 | 37697 | Oil Nozzle Cap | 注油キャップ | 1 |
| 7 | 9909 | Oil Tube Fitting Nut | 植込管継手 | 1 |
| 8 | 37675 | Oil Tube Clamp | 緊束環 | 2 |
| 9 | 32850 | Oil Tube (150mm) | 給油管 | 1 |
| 10 | 32897 | Oil Relief Valve Fitting Tube Complete Set | 調圧管(組) | 1 |
| 11 | 509 | Seal for 32897 | パッキン | 2 |
| 12 | 32938 | Oil Relief Valve | 調圧弁座 | 1 |
| 13 | 80503 | Oil Relief Ball | 調圧ボール弁 | 1 |
| 14 | 30748 | Oil Relief Valve Spring Guide | 調圧弁バネ案内ピン | 1 |
| 15 | 30745 | Oil Relief Valve Spring | 調圧弁バネ | 1 |
| 16 | 6861 | Adjust Screw for 30745 | 調圧弁バネ調節ネジ | 1 |
| 17 | 419 | Nut for 30745, 33660 | ナット | 2 |
| 18 | 33661 | Oil Tube Complete Set for Feed Bar Driving Connection | 給油管(組) | 1 |
| 19 | 33150 | Oil Sight Gauge | オイルゲージ | 1 |
| 20 | 32806 | Upper Looper Bar Oiling Felt | ルーバーフェルト | 1 |
| 21 | 550 | Fibre Ring for 32806 | ファイバーリング | 2 |
| 22 | 4353 | Screw for 32806 | ルーバーフェルト止ネジ | 2 |
| 23 | 33144 | Oil Pump Complete Set | ポンプ(組) | 1 |
| 24 | 30711 | Oil Pump Driving Worm Gear | ウォームギヤー | 1 |
| 25 | 3414 | Screw for 30711 | ウォームギヤー止ネジ | 2 |
| 26 | 6330 | Screw for 33144 | ポンプ止ネジ | 1 |
| 27 | 926 | Seal for 33144 | 蓋ネジパッキン | 1 |
| 28 | 9503 | Screw for 33144 | 蓋ネジ | 1 |
| 29 | 33280 | Under Pump Filter Seat | ポンプ汙過網受ケ台 | 1 |
| 30 | 33279 | Under Pump Filter Gasket | ポンプ汙過網パッキン | 1 |
| 31 | 33281 | Under Pump Filter | ポンプ汙過網 | 1 |
| 32 | 33282 | Under Pump Filter Clamp | ポンプ汙過網押エ | 1 |
| 33 | 9853 | Screw for 33282, 33569 | 止ネジ | 7 |
| 34 | 6261 | Screw for 33280 | ポンプ汙過網受ケ台止ネジ | 2 |
| 35 | 37669 | Oil Tube Fitting One Way End | 片口管継手 | 2 |
| 36 | 567 | Seal for 37668, 37669 | 管継手パッキン | 8 |
| 37 | 7668 | Oil Tube Fitting Stud | 管継手ボルト | 4 |
| 38 | 32944 | Oil Tube Fitting | 緊束環 | 6 |
| 39 | 9989 | Screw for 32944 | 緊束環止ネジ | 6 |
| 40 | 15 | Nut for 32944 | 緊束環ナット | 6 |
| 41 | 33668 | Oil Tube (50mm) | 給油管(50ミリ) | 2 |
| 42 | 37668 | Oil Tube Fitting Two Way | 両口管継手 | 2 |
| 43 | 33669 | Oil Tube (190mm) | 給油管(190ミリ) | 1 |
| 44 | 33569 | Under Feed Mechanism Filter Screen | 泥過網 | 1 |
| 45 | 313 | Seal for 33569 | パッキン | 2 |

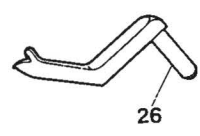
DCZ-361A.Y.C
365A.C
366A
367A



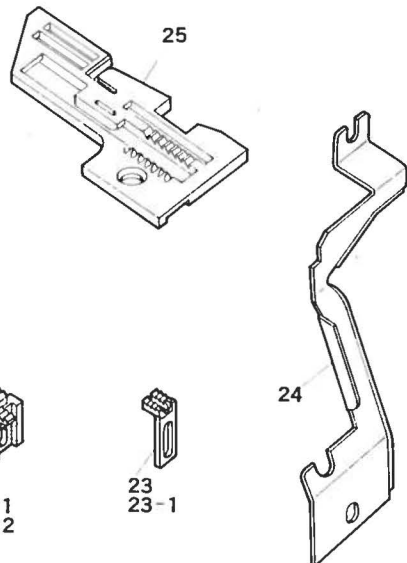
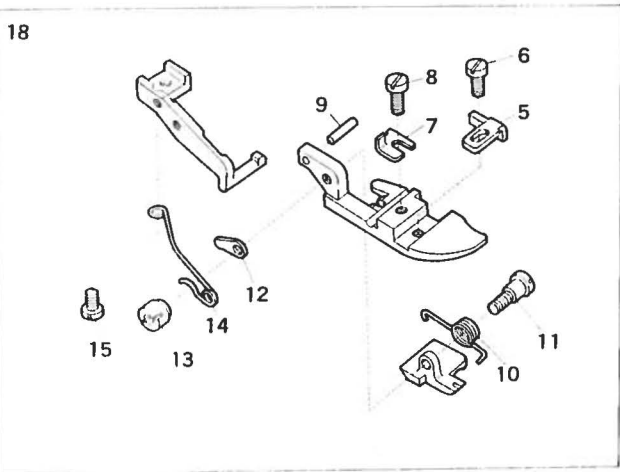
DCZ-361Y



DCZ-362A.Y.C



DCZ-361C

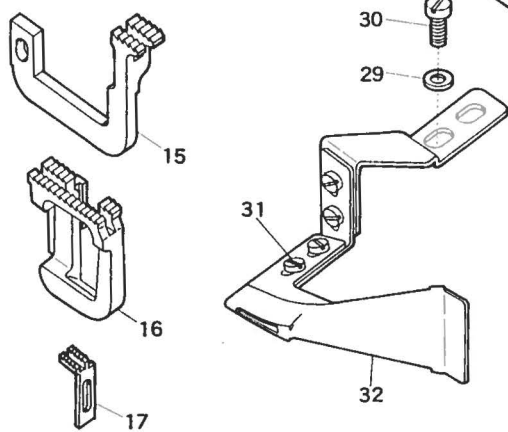
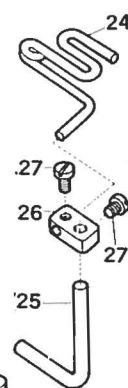
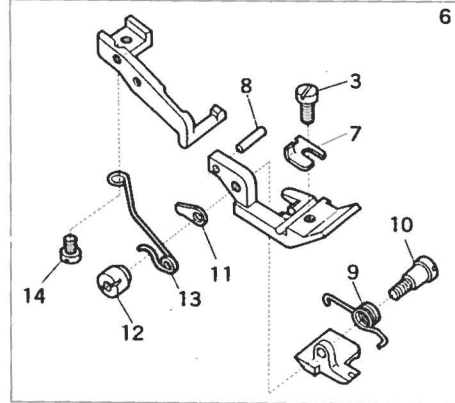
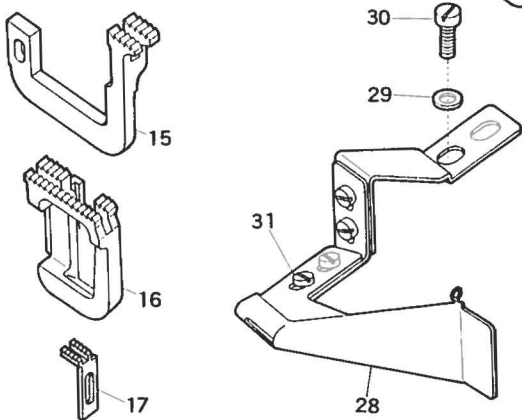
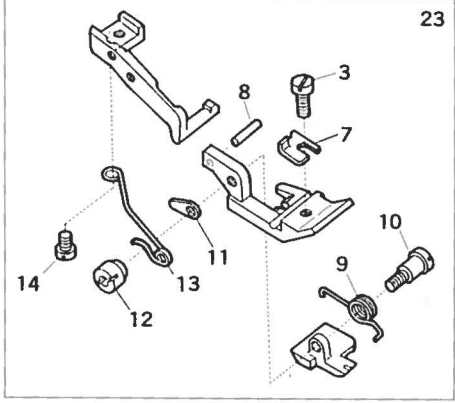
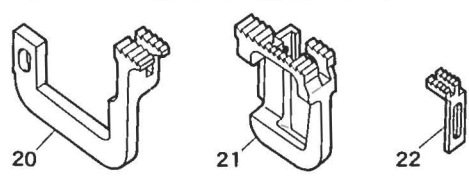
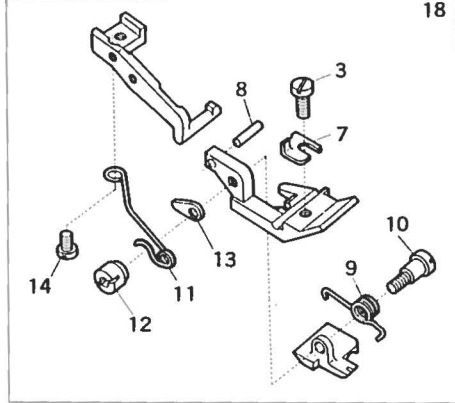
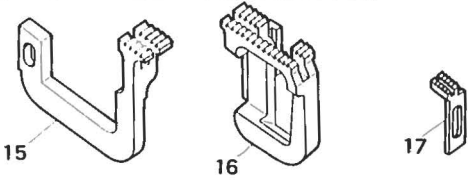
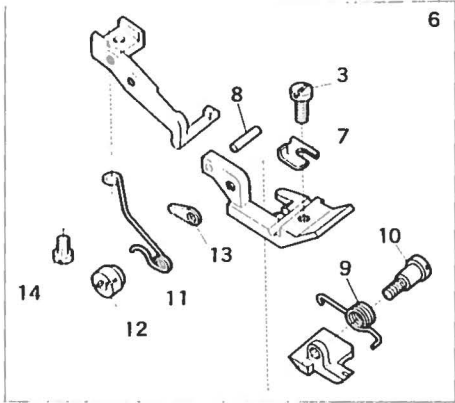
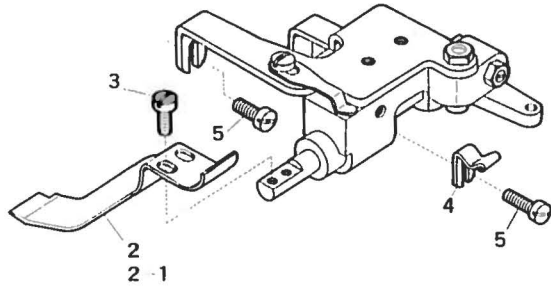


サブクラス専用部品

| Ref. No. | Parts No. | Description | 品名 | Amt. Req. |
|----------|-----------|--|-----------------|-----------|
| 1 | 33109 | Diferential Feed Graduation for Normal Differential | 送り目盛板(正差動用) | 1 |
| 2 | 33096 | Main Feed Bar Driving Lever for Normal Differential | 後送りレバー(正差動用) | 1 |
| 3 | 33132 | Pulley Graduation Plate for Normal Differential | プーリー目盛板(正差動用) | 1 |
| 4 | 33538 | Presser Foot Complete Set for Y | 押エ(組) Y幅 | 1 |
| 5 | 33515 | Presser Foot Chip Guard | 布押エ | 1 |
| 6 | 1228 | Screw for 33515 | 布押エ止ネジ | 1 |
| 7 | 33304 | Presser Foot Hinge Spring | 押エヒンジバネ | 1 |
| 8 | 5036 | Srrew for 33304 | 押エヒンジバネ止ネジ | 1 |
| 9 | 731 | Presser Foot Pin | 押エバネ止メピン | 1 |
| 10 | 33526 | Presser Foot Spring (Small) | 押エバネ(小) | 1 |
| 11 | 6093 | Screw for 33526 | 押エバネ(小)止ネジ | 1 |
| 12 | 33529 | Presser Foot Adjusting Plate | 押エ調節片 | 1 |
| 13 | 216 | Nut for 6093 | ナット | 1 |
| 14 | 33525 | Presser Foot Spring (Large) | 押エバネ(大) | 1 |
| 15 | 1222 | Screw for 33525 | 押エバネ(大)止ネジ | 1 |
| 16 | 33542 | Throat Plate D1 for Y | 針板 D1 Y幅 | 1 |
| 16-1 | 33543 | Throat Plate D2 for Y | 針板 D2 Y幅 | 1 |
| 17 | 38011 | Needle Holder for Y | 針止メ Y幅 | 1 |
| 18 | 33539 | Presser Foot Complete Set for C | 押エ(組) C幅 | 1 |
| 19 | 33247 | Needle Holder for C | 針止メ C幅 | 1 |
| 20 | 33250 | Needle Guard (Double Chain Stitch Front) for C | インター針受ケ前 C幅 | 1 |
| 21 | 33828 | Diferential Feed Dog (Seam Stitch for 8/in) for C | 前送り(8針用) C幅 | 1 |
| 21-1 | 33830 | Diferential Feed Dog (Seam Stitch for 5/in) for C | 前送り(5針用) C幅 | 1 |
| 21-2 | 33834 | Diferential Feed Dog (Seam Stitch for 5/in) for C(Special) | 前送り(5針用) C幅(荒歯) | 1 |
| 22 | 33829 | Main Feed Dog (Seam Stitch for 8/in) for C | 後送り(8針用) C幅 | 1 |
| 22-1 | 33831 | Main Feed Dog (Seam Stitch for 5/in) for C | 後送り(5針用) C幅 | 1 |
| 22-2 | 33835 | Main Feed Dog (Seam Stitch for 5/in) for C(Special) | 後送り(5針用) C幅(荒歯) | 1 |
| 23 | 33328 | Auxiliary Feed Dog (Seam Stitch for 8/in) for C | 小送り(8針用) | 1 |
| 23-1 | 33549 | Auxiliary Feed Dog (Seam Stitch for 5/in) for C | 小送り(5針用) | 1 |
| 24 | 33235 | Chip Guard (Fix) for C | 切屑落シ板(大) C幅 | 1 |
| 25 | 33545 | Throat Plate for C | 針板 C幅 | 1 |
| 26 | 32813 | Spreader for DCZ-362 | 上スプレダー DCZ-362 | 1 |

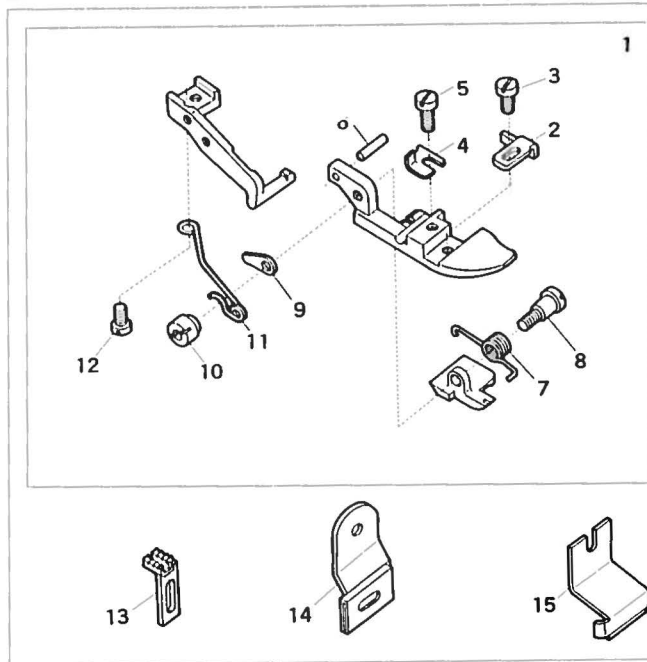
| DCZ-361 CLASS | | | |
|-----------------------------|---------------|----------------------------|----------------|
| Reverse Differential (逆差動付) | | Normal Differential (正差動付) | |
| DCZ-361A-D1 | DCZ-362C-D3 | DCZ-362Y-D1/K | DCZ-361A-ND2 |
| DCZ-361A-D2 | DCZ-368A-D2 | DCZ-362Y-D2/K | DCZ-361A-ND2/M |
| DCZ-361A-D4 | DCZ-369A-D1 | DCZ-362C-D3/K | DCZ-361Y-ND2 |
| DCZ-361Y-D1 | DCZ-371A-D2 | DCZ-361A-D2/M | DCZ-361Y-ND2/M |
| DCZ-361Y-D2 | DCZ-361A-D1/K | DCZ-361Y-D2/M | DCZ-361C-ND3 |
| DCZ-361C-D3 | DCZ-361A-D2/K | DCZ-361C-D3/M | DCZ-361C-ND3/M |
| DCZ-361A-P2 | DCZ-361A-D4/K | DCZ-371A-D2/M | DCZ-365A-ND2 |
| DCZ-361Y-P2 | DCZ-361Y-D1/K | DCZ-341C-D3 | DCZ-365C-ND3 |
| DCZ-362A-D1 | DCZ-361Y-D2/K | DCZ-341C-D4 | DCZ-366A-ND2 |
| DCZ-362A-D2 | DCZ-361C-D3/K | DCZ-341C-D3-1 | DCZ-367A-ND2 |
| DCZ-362Y-D1 | DCZ-362A-D1/K | DCZ-341C-D4-1 | DCZ-367A-ND2/M |
| DCZ-362Y-D2 | DCZ-362A-D2/K | DCZ-341A-D3 | |

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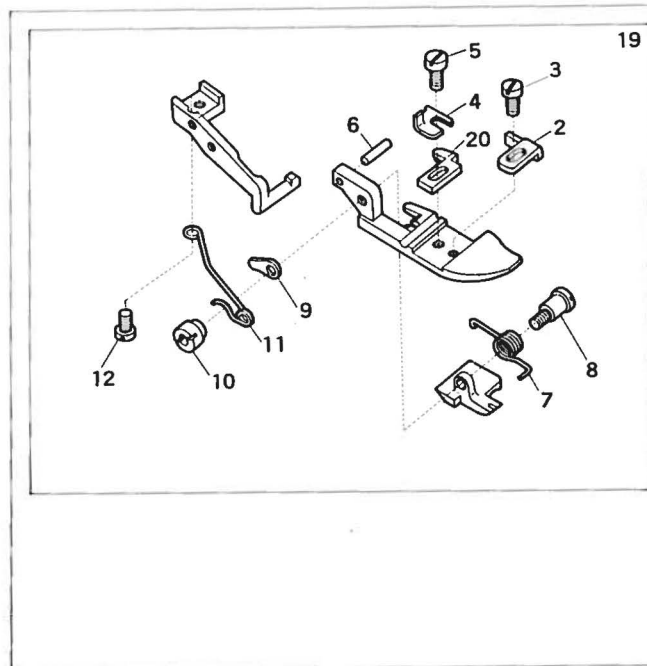
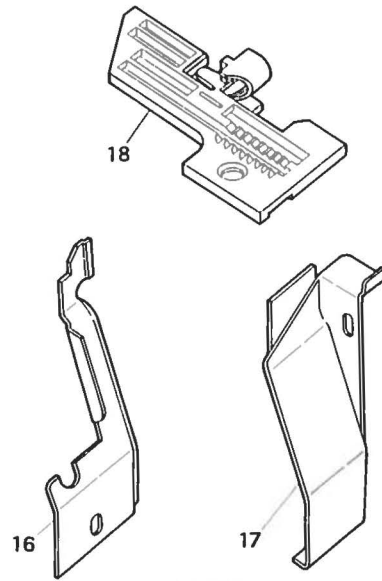


サブクラス専用部品

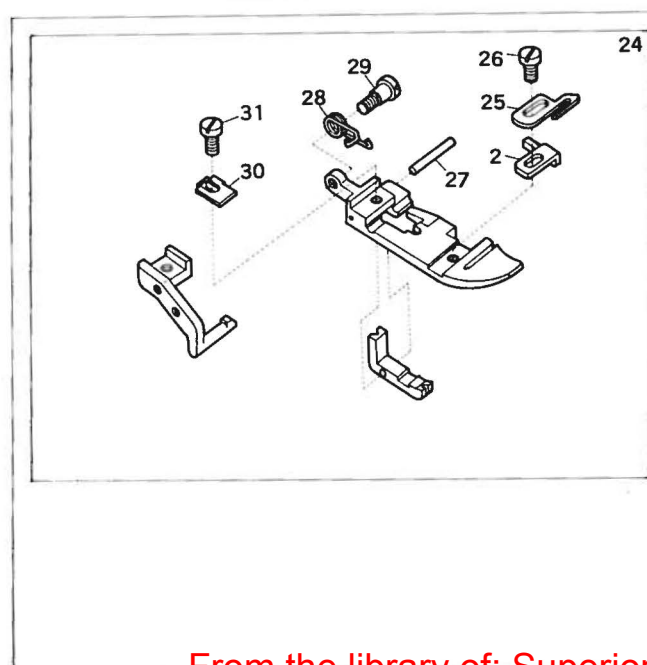
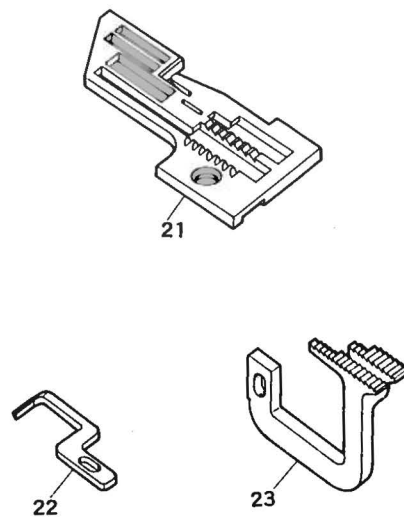
| Ref. No. | Parts No. | Description | 品名 | Amt. Req. |
|----------|-----------|---|--------------------------------|-----------|
| 1 | 33391 | Presser Plate Assembly for DCZ-365A, 366A, 367A | ギャザ取り装置(組)DCZ-365A, 366A, 367A | 1 |
| 1-1 | 33403 | Presser Plate Assembly for DCZ-365C | ギャザ取り装置(組)DCZ-365C | 1 |
| 2 | 33401 | Presser Plate for DCZ-365A, 366A, 367A | ギャザ取り押エDCZ-365A, 366A, 367A | 1 |
| 2-1 | 33404 | Presser Plate for DCZ-365C | ギャザ取り押エDCZ-365C | 1 |
| 3 | 5036 | Screw for 33401, 33404, 33304 | 止ネジ | 3 |
| 4 | 33400 | Front Cover Latch Spring | 前開キカカバーバネ | 1 |
| 5 | 7405 | Screw for 33400, 33391, 33403 | 止ネジ | 2 |
| 6 | 33300 | Presser Foot Complete Set for DCZ-365A, 367A | 押エ(組)DCZ-365A, 367A | 1 |
| 7 | 33304 | Presser Foot Hinge Spring | 押エヒンジバネ | 1 |
| 8 | 731 | Presser Foot Pin | 押エバネ止メピン | 1 |
| 9 | 33526 | Presser Foot Spring (Small) | 押エバネ(小) | 1 |
| 10 | 6093 | Screw for 33526 | 押エバネ(小)止ネジ | 1 |
| 11 | 33529 | Presser Foot Adjusting Plate | 押エ調節片 | 1 |
| 12 | 216 | Nut for 6093 | ナット | 1 |
| 13 | 33525 | Presser Foot Spring (Large) | 押エバネ(大) | 1 |
| 14 | 1222 | Screw for 33525 | 押エバネ(大)止ネジ | 1 |
| 15 | 33307 | Differential Feed Dog for DCZ-365A, 366A, 367A | 前送りDCZ-365A, 366A, 367A | 1 |
| 16 | 33308 | Main Feed Dog for DCZ-365A, 366A, 367A | 後送りDCZ-365A, 366A, 367A | 1 |
| 17 | 33558 | Auxiliary Feed Dog for DCZ-365A, 366A, 367A | 小送りDCZ-365A, 366A, 367A | 1 |
| 18 | 33312 | Presser Foot Complete Set for DCZ-365C | 押エ(組)DCZ-365C | 1 |
| 19 | 33247 | Needle Holder for C | 針止メC幅 | 1 |
| 20 | 33315 | Differential Feed Dog for DCZ-365C | 前送りDCZ-365C | 1 |
| 21 | 33557 | Main Feed Dog for DCZ-365C | 後送りDCZ-365C | 1 |
| 22 | 35264 | Auxiliary Feed Dog for DCZ-365C | 小送りDCZ-365C | 1 |
| 23 | 33405 | Presser Foot Complete Set for DCZ-366A | 押エ(組)DCZ-366A | 1 |
| 24 | 33432 | Tape Guide for DCZ-366A, 367A | テープガイドDCZ-366A, 367A | 1 |
| 25 | 33431 | Tape Guide Holder Shaft for DCZ-366A, 367A | テープガイド取り付ケ軸DCZ-366A, 367A | 1 |
| 26 | 33433 | Tape Guide Bracket for DCZ-366A, 367A | テープガイド取り付ケ片DCZ-366A, 367A | 1 |
| 27 | 7616 | Screw for 33432, 33431 | 止ネジ | 2 |
| 28 | 33409 | Folder Complete Set for DCZ-366A | 定規(組)DCZ-366A | 1 |
| 29 | 538 | Washer for 33409 | 座金 | 2 |
| 30 | 4358 | Screw for 33409 | 定規(組)止ネジ | 2 |
| 31 | 1330 | Screw for 33409 | 定規止ネジ | 4 |
| 32 | 33417 | Folder Complete Set for DCZ-367A | 定規(組)DCZ-367A | 1 |



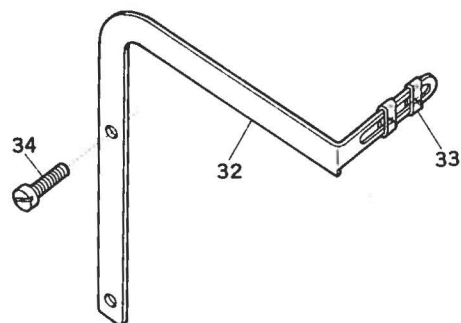
DCZ-368A-D2



DCZ-369A-D



DCZ-371A-D2

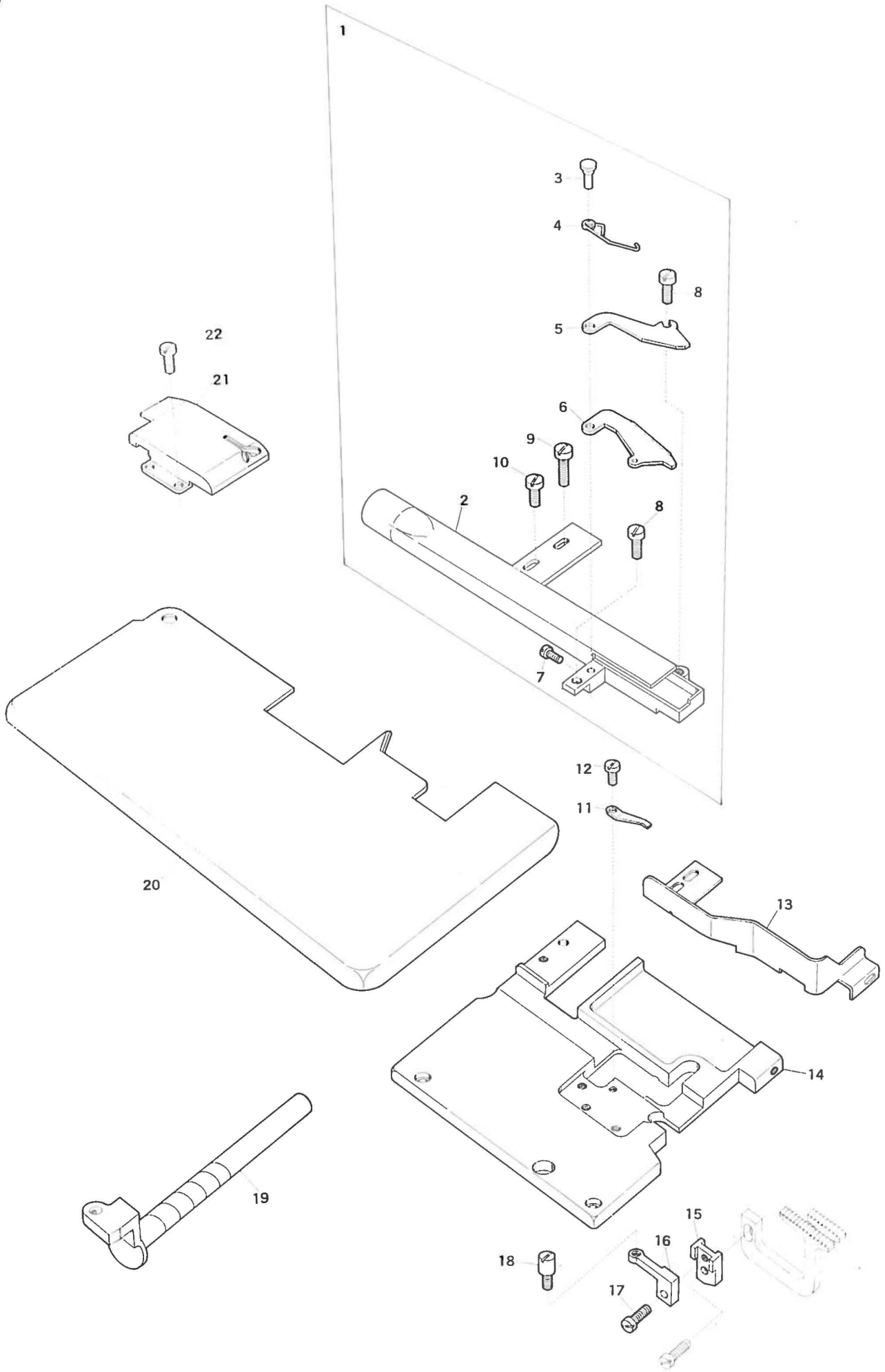


DCZ-368A,-369A,-371A EXCLUSIVE PARTS

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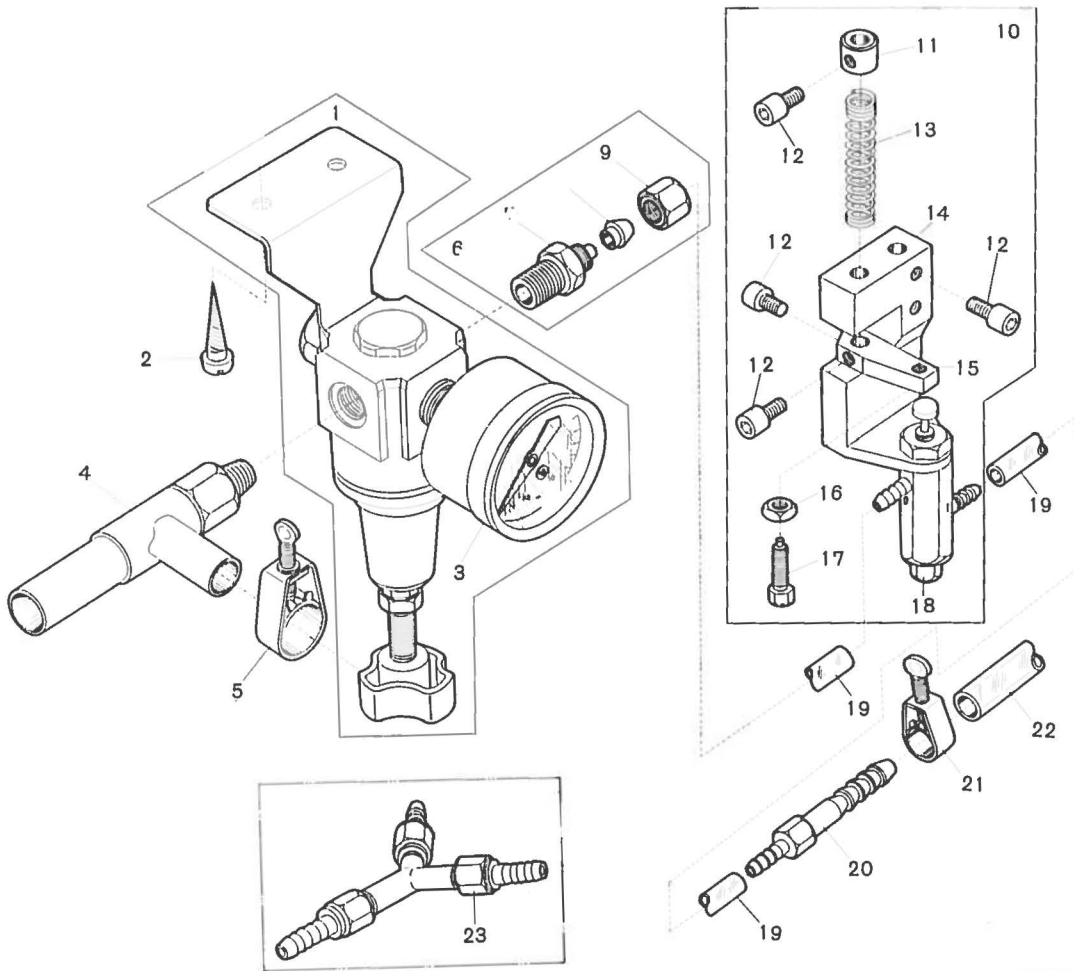
サブクラス専用部品

| Ref. No. | Parts No. | Description | 品名 | Amt. Req. |
|----------|-----------|--|---------------|-----------|
| 1 | 33319 | Presser Foot Complete Set for DCZ-368A | 押工(組)DCZ-368A | 1 |
| 2 | 33515 | Presser Foot Chip Guard | 布押工 | 1 |
| 3 | 1228 | Screw for 33515 | 布押工止ネジ | 1 |
| 4 | 33304 | Presser Foot Hinge Spring | 押エヒンジバネ | 1 |
| 5 | 5036 | Screw for 33304, 33514 | 止ネジ | 1 |
| 6 | 731 | Presser Foot Pin | 押エバネ止メピン | 1 |
| 7 | 33526 | Presser Foot Spring (Small) | 押エバネ(小) | 1 |
| 8 | 6093 | Screw for 33526 | 押エバネ(小)止ネジ | 1 |
| 9 | 33529 | Presser Foot Adjusting Plate | 押工調節片 | 1 |
| 10 | 216 | Nut for 6093 | ナット | 1 |
| 11 | 33525 | Presser Foot Spring (Large) | 押エバネ(大) | 1 |
| 12 | 1222 | Screw for 33525 | 押エバネ(大)止ネジ | 1 |
| 13 | 33328 | Auxiliary Feed Dog for DCZ-368A | 小送りDCZ-368A | 1 |
| 14 | 33326 | Tape Guide (Right) | テープガイド(上) | 1 |
| 15 | 33327 | Tape Guide (Left) | テープガイド(下) | 1 |
| 16 | 33324 | Chip Guide (Fix) | 切屑落シ板(大) | 1 |
| 17 | 33325 | Chip Guide (Open) | 切屑落シ板(小) | 1 |
| 18 | 33321 | Throat Plate for DCZ-368A | 針板DCZ-368A | 1 |
| 19 | 33512 | Presser Foot Complete Set for DCZ-369A | 押工(組)DCZ-369A | 1 |
| 20 | 33514 | Cloth Lapping Guard | 布巻案内 | 1 |
| 21 | 33511 | Throat Plate for DCZ-369A | 針板DCZ-369A | 1 |
| 22 | 33250 | Needle Guard (Double Chain Stitch Front) | インター針受け前 | 1 |
| 23 | 33837 | Differential Feed Dog for DCZ-369A | 前送りDCZ-369A | 1 |
| 24 | 33800 | Presser Foot Complete Set for DCZ-371A | 押工(組)Z-371A | 1 |
| 25 | 33798 | Auxiliary Strip Guide | 補助テープガイド | 1 |
| 26 | 4404 | Screw for 33798, 33515 | 止ネジ | 1 |
| 27 | 33779 | Presser Foot Hinge Pin | 押エヒンジピン | 1 |
| 28 | 33778 | Presser Foot Chain Shield Spring | 空糸押エバネ | 1 |
| 29 | 6090 | Screw for 33778 | 空糸押エバネ止ネジ | 1 |
| 30 | 33781 | Presser Foot Hinge Spring | 押エヒンジバネ | 1 |
| 31 | 1225 | Screw for 33781 | 押エヒンジバネ止ネジ | 1 |
| 32 | 33797 | Tape Guide | テープガイド | 1 |
| 33 | 33738 | Tape Positioning Ring | テープ位置決めリング | 2 |
| 34 | 9106 | Screw for 33797 | テープガイド止ネジ | 2 |

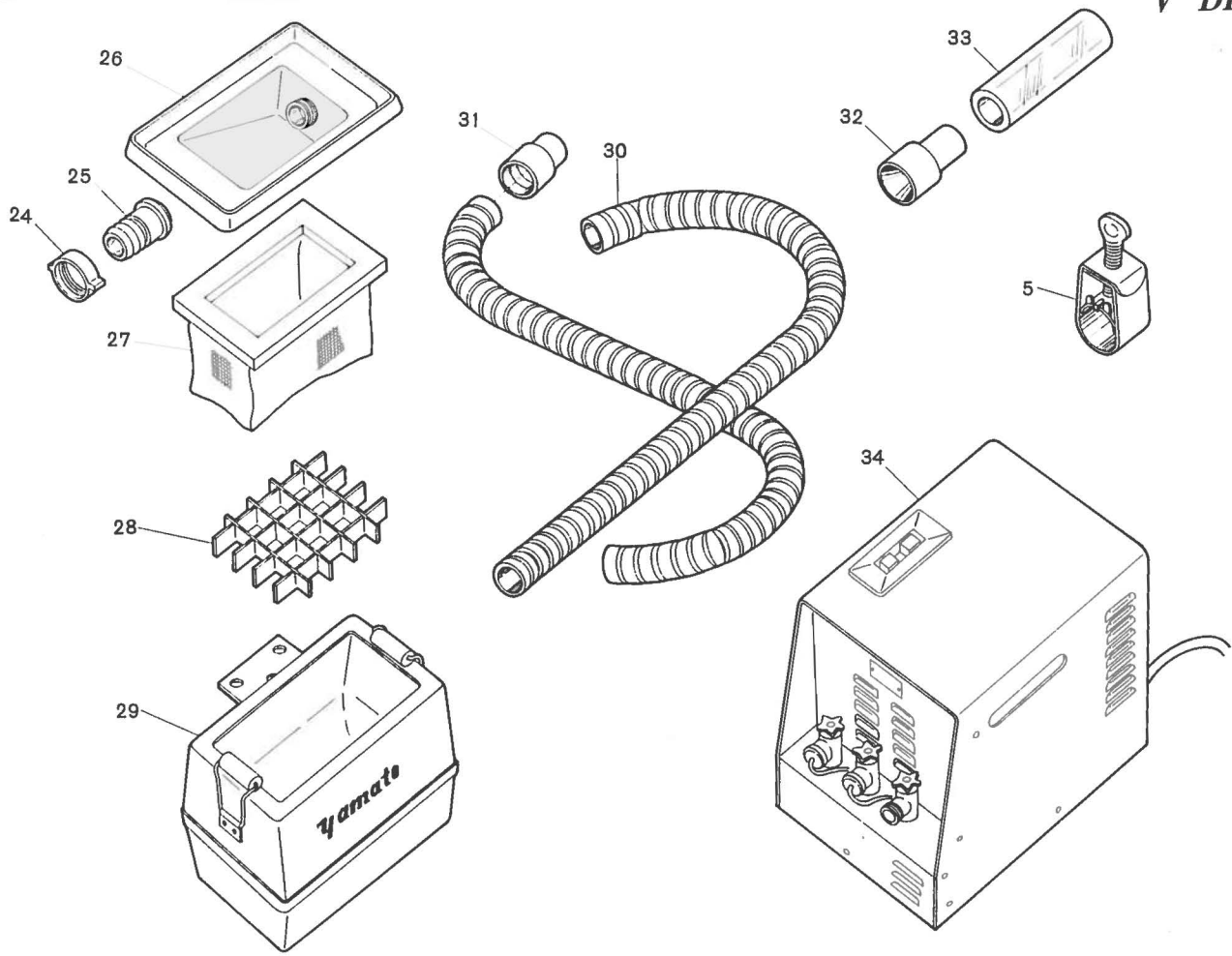


| Ref. No. | Parts No. | Description | 品名 | Amt. Req. |
|----------|-----------|--|-----------------|-----------|
| 1 | 33572 | Suction Pipe Complete Set | 吸込管(組) | 1 |
| 2 | 33571 | Suction Pipe | 吸込管 | 1 |
| 3 | 33588 | Trimming Knife Holder Pin | 刃支持ピン | 1 |
| 4 | 33575 | Lower Trimming Knife Spring | 下刃バネ | 1 |
| 5 | 33590 | Upper Trimming Knife | 上刃 | 1 |
| 6 | 33574 | Lower Trimming Knife | 下刃 | 1 |
| 7 | 1230 | Screw for 33588 | 刃支持ピン止ネジ | 1 |
| 8 | 5036 | Screw for 33590, 33571 | 止ネジ | 2 |
| 9 | 4441 | Screw for 33571 | 吸込管(組)止ネジ | 1 |
| 10 | 4353 | Screw for 33571 | 吸込管(組)止ネジ | 1 |
| 11 | 33593 | Lower Trimming Knife Pushing Plate | 下刃圧着バネ | 1 |
| 12 | 7618 | Screw for 33593 | 下刃圧着バネ止ネジ | 1 |
| 13 | 33654 | Fabric Guard | 布滑り案内板 | 1 |
| 14 | 33658 | Feed Mechanism Cover | 送り上カバー | 1 |
| 15 | 33581 | Guide Holder Connection for Lower Trimming Knife | 下刃ガイド取り付ケ台 | 1 |
| 16 | 33655 | Guide Holder for Lower Trimming Knife | 下刃ガイドピン取り付ケ台 | 1 |
| 17 | 1196 | Screw for 33655 | 下刃ガイドピン取り付ケ台止ネジ | 1 |
| 18 | 3348 | Guide for Lower Trimming Knife | 下刃ガイドピンネジ | 1 |
| 19 | 33586 | Foot Lifter Lever Shaft | 押し軸 | 1 |
| 20 | 33579 | Cloth Plate | 大カバー | 1 |
| 21 | 33592 | Suction Pipe Cover | 吸込管カバー | 1 |
| 22 | 4358 | Screw for 33592 | 吸込管カバー止ネジ | 2 |

"C" DEVICE

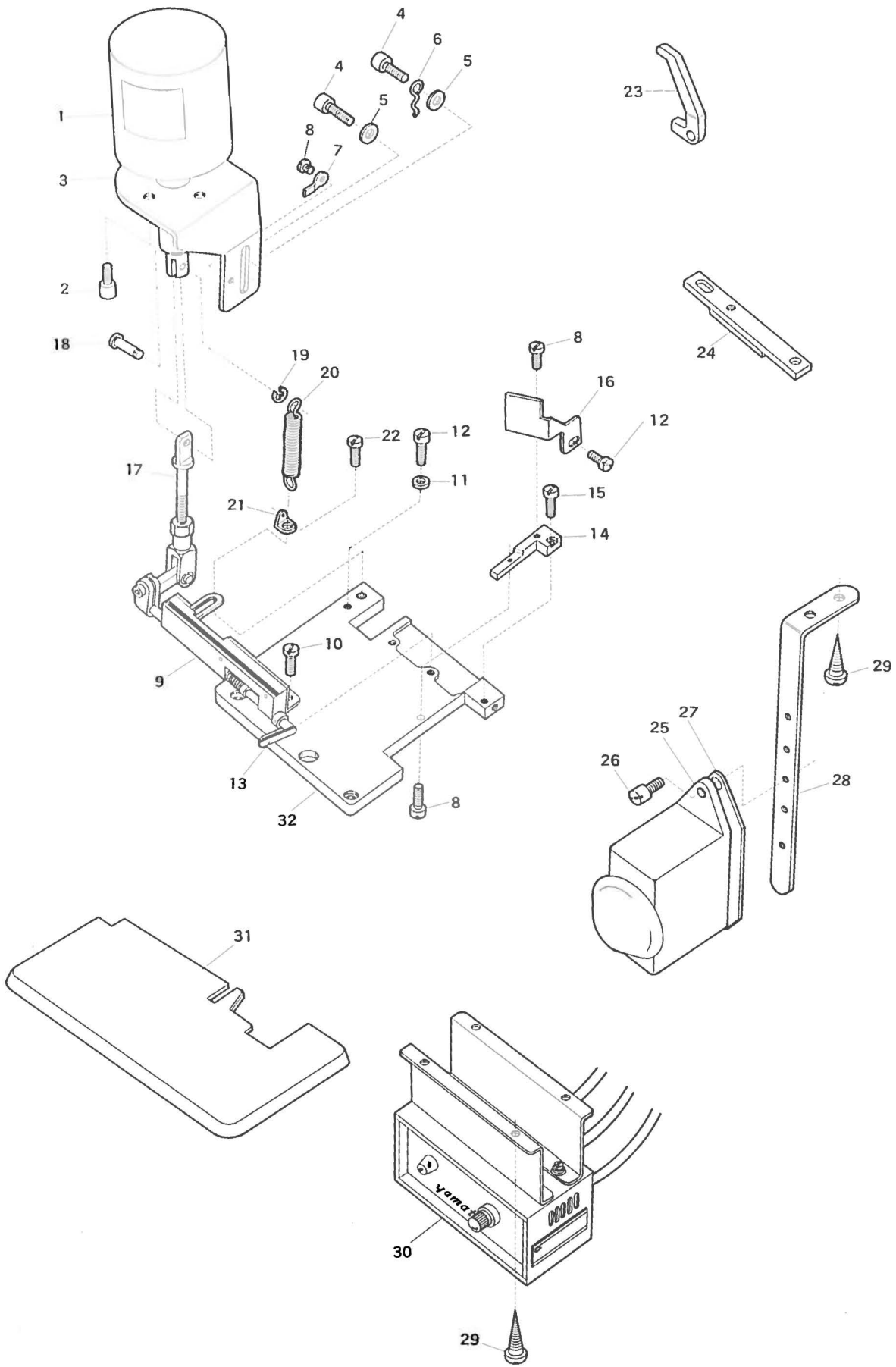


"V" DEVICE

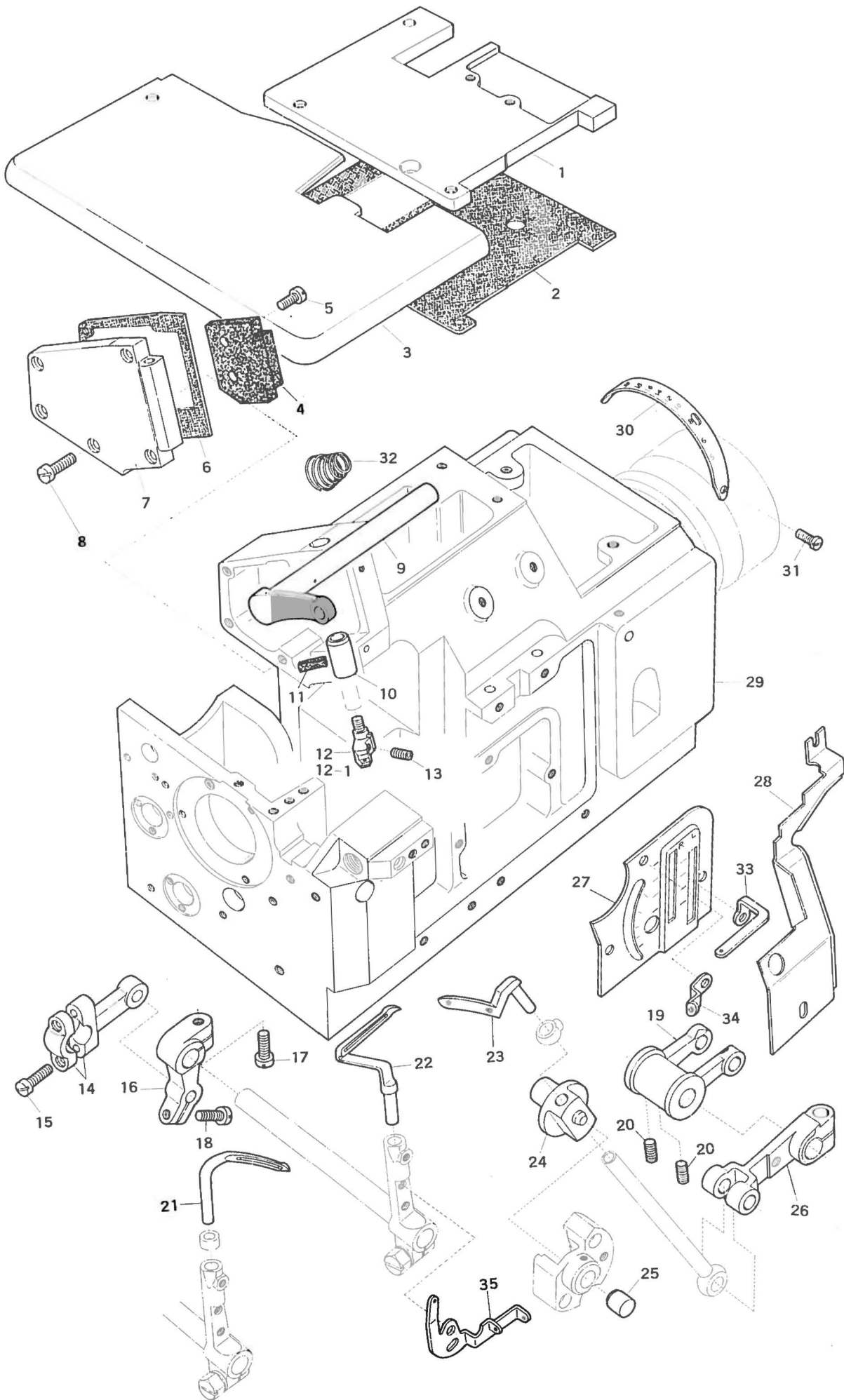


| <u>Ref. No.</u> | <u>Parts No.</u> | <u>Description</u> | <u>品 名</u> | <u>Amt. Req.</u> |
|-----------------|------------------|---|------------------------|------------------|
| 1 | 33925 | Regulator Complete Set | レギュレーター (組) | 1 |
| 2 | 6905 | Screw for 33925 | レギュレーター取付ネジ | 2 |
| 3 | 33928 | Pressure Gauge | プレッシャーゲージ | 1 |
| 4 | 33930 | Venturi Tube Complete Set | ベンチュリー管 (組) | 1 |
| 5 | 33940 | Hose Band 3/8" | 3/8"ホースバンド | 1 |
| 6 | 33931 | Mouth-Piece Charge 1/8" Complete Set | 1/8"ストレートジョイント (組) | 1 |
| 7 | 33949 | Mouth-Piece Charge 1/8" | 1/8"ストレートジョイント | 1 |
| 8 | 33951 | Pipe Holder | ナイロンホルダー | 1 |
| 9 | 33950 | Nut for Straight Joint | ナット | 1 |
| 10 | 33953 | Air Valve Complete Set | エヤバルブ (組) | 1 |
| 11 | 33938 | Collar for Air Valve Spring | エヤバルブ補助バネカラー | 1 |
| 12 | 5040 | Screw for 33938, 33935, 33936 | 止ネジ | 6 |
| 13 | 33937 | Return Spring for Air Valve Stopper | エヤバルブ補助バネ | 1 |
| 14 | 33936 | Holder for Air Valve | エヤバルブ取付台 | 1 |
| 15 | 33935 | Air Valve Stopper | エヤバルブストッパー | 1 |
| 16 | 334 | Nut for 33935 | ナット | 1 |
| 17 | 5505 | Screw for 33935 | エヤバルブストッパー調節ネジ | 1 |
| 18 | 33934 | Air Valve | エヤバルブ | 1 |
| 19 | 33941 | Nylon Hose | ナイロンホース | 1 |
| 20 | 33932 | Joint for Used a single Head | ジョイント (ミシンが1台の時のみ使用) | 1 |
| 21 | 33939 | Hose Band 1/4" | 1/4"ホースバンド | 3 |
| 22 | 33942 | Nylon Hose | ナイロンホース | 1 |
| 23 | 33933 | Three Pronged Joint for Used Plural Heads | 三又ジョイント (ミシンが2台以上の時使用) | 1 |
| 24 | 33505 | Hose Pipe Base (Upper) | ホース口金 (上) | 2 |
| 25 | 33506 | Hose Pipe Base (Lower) | ホース口金 (下) | 2 |
| 26 | 33507 | Trimmed Thread Collector Cap | コレクター蓋 | 1 |
| 27 | 33508 | Trimmed Thread Collector Net | 集塵袋 | 1 |
| 28 | 33509 | Trimmed Thread Collector Net Holder | 集塵袋支え | 1 |
| 29 | 33495 | Trimmed Thread Collector Complete Set | コレクター本体 | 1 |
| 30 | 33504 | Hose | ホース | 2 |
| 31 | 33503 | Hose Joints | ホースジョイント | 3 |
| 32 | 33926 | Middle Joint for Hose Pipe | ジョイント | 1 |
| 33 | 33952 | Nylon Hose | ナイロンホース | 1 |
| 34 | 33486 | YV-100 (Suction Pump) | 吸引ポンプ (YV-100) | 1 |

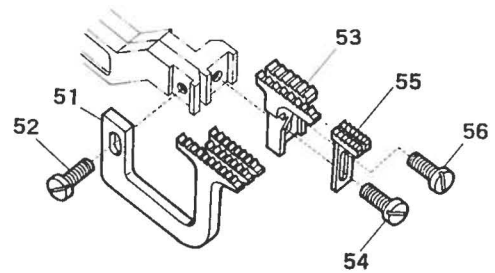
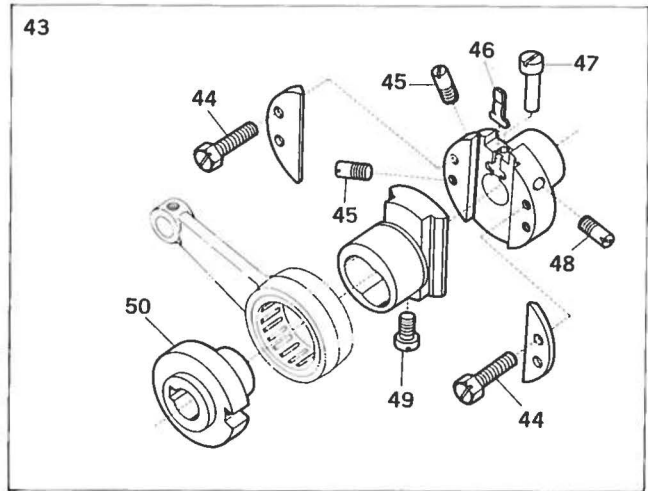
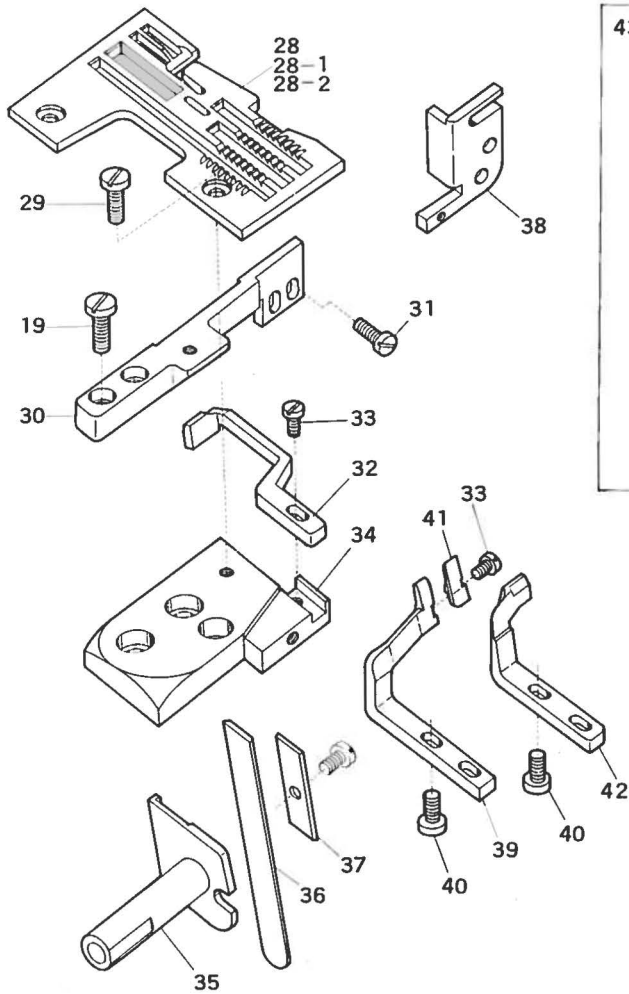
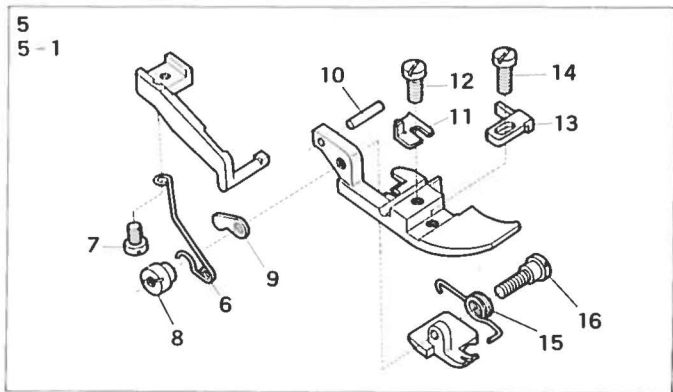
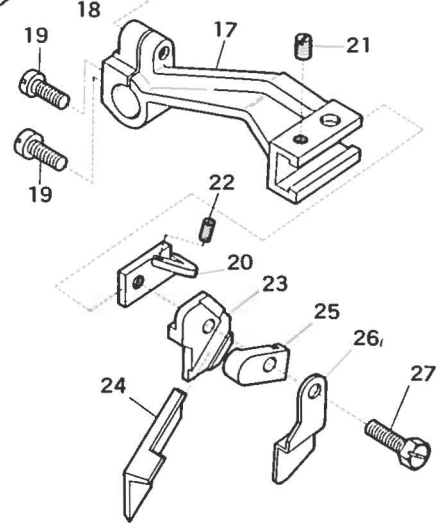
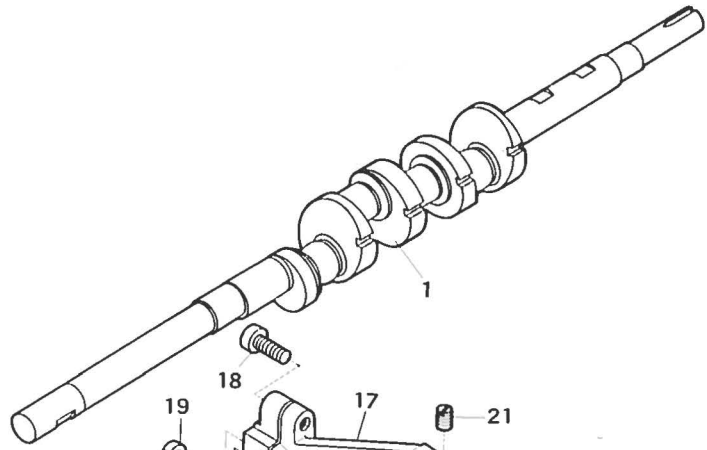
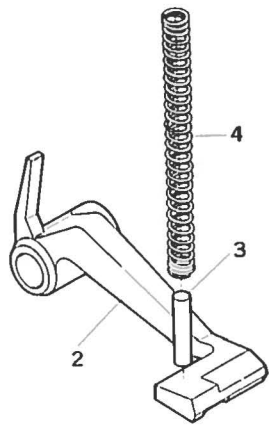
| Note | | 注記 | |
|---|--|----------------|--|
| Please note that the following devices have been explained. | | 下記装置の説明を参照下さい。 | |
| "K" Device | Automatic Chain-thread Cutter | "K" 装置 | 自動カラ環切り装置 |
| "C" Device | With this unit the thread chain trimmed with "K" chain-thread Cutter is blown into a Suction Pipe automatically by means of Air Compressor system. (A Compressor is available at extra charge.) | "C" 装置 | この装置は自動カラ環切り装置で切断されたカラ環をエア・コンプレッサーによって自動的に吸込管に吸込む装置です。 (コンプレッサーは必要に応じて特別注文で御利用下さい。) |
| "V" Device | With this unit the thread chain trimmed with "K" chain-thread Cutter is blown into a Pipe by means of Vacum Pump system. (A Vacum Pump is available at extra charge on request.) | "V" 装置 | この装置は自動カラ環切り装置で切断されたカラ環を吸引ポンプによって自動的に吸込管に吸込む装置です。 (吸引ポンプは必要に応じて特別注文で御使用下さい。) |
| "KC" Device | This is complete set consisting of "K" chain-thread Cutter and "C" Device of Air Compressor system. | "KC" 装置 | この装置は "K" 装置と "C" 装置を併用しています。 |
| "KV" Device | This is complete set consisting of "K" chain-thread Cutter and "V" Device of Vacum Pump system. | "KV" 装置 | この装置は "K" 装置と "V" 装置を併用しています。 |



| <u>Ref. No.</u> | <u>Parts No.</u> | <u>Description</u> | <u>品 名</u> | <u>Amt. Req.</u> |
|-----------------|------------------|------------------------------------|--------------|------------------|
| 1 | 33700 | Solenoid | ソレノイド | 1 |
| 2 | 6662 | Screw for 33700 | ソレノイド止ネジ | 4 |
| 3 | 33701 | Solenoid Holder | ソレノイド取付台 | 1 |
| 4 | 5550 | Screw for 33701 | ソレノイド取付台止ネジ | 2 |
| 5 | 538 | Washer for 33701 | ソレノイド取付台座金 | 2 |
| 6 | 92226 | Cord Supporter | コード支エ | 1 |
| 7 | 33718 | Presser Foot Release Lever Stopper | 手揚ゲストッパー | 1 |
| 8 | 4404 | Screw for 33718, 33691, 33694 | 止ネジ | 3 |
| 9 | 33687 | Tape Trimmer Complete Set | メス装置 (組) | 1 |
| 10 | 4351 | Screw for 33687 | メス装置 (組) 止ネジ | 2 |
| 11 | 532 | Washer for 33687 | 座金 | 1 |
| 12 | 4353 | Screw for 33687, 33694 | 止ネジ | 2 |
| 13 | 33690 | Upper Knife Complete Set | 上メス (組) | 1 |
| 14 | 33656 | Lower Knife | 下メス | 1 |
| 15 | 7405 | Screw for 33691 | 下メス止ネジ | 1 |
| 16 | 33694 | Fabric Guard | 布案内 | 1 |
| 17 | 33702 | Solenoid Connecting Rod | ソレノイド連結棒 | 1 |
| 18 | 33703 | Solenoid Connecting Rod Pin | 連結棒ピン | 1 |
| 19 | 33024 | Retaining Ring for 33703 | 連結棒ピンストップリング | 1 |
| 20 | 33704 | Solenoid Spring | ソレノイドバネ | 1 |
| 21 | 33705 | Solenoid Spring Hook | バネ掛ケ | 1 |
| 22 | 4441 | Screw for 33705 | バネ掛ケ止ネジ | 1 |
| 23 | 33719 | Presser Foot Release Lever | 手揚ゲ | 1 |
| 24 | 33697 | Foot Carrier | 押エ取付板 | 1 |
| 25 | 35715 | Knee Switch Complete Set | 膝スイッチ (組) | 1 |
| 26 | 9150 | Screw for 35715 | 膝スイッチ止ネジ | 2 |
| 27 | 35705 | Plate for Switch Box | スイッチケース裏蓋 | 1 |
| 28 | 92232 | Holder for 35705 | スイッチ取付板 | 1 |
| 29 | — | Wood Screw for 92232 | 木ネジ | 6 |
| 30 | 33722 | Control Box Complete Set | 整流器 (組) | 1 |
| 31 | 33684 | Cloth Plate Complete Set | 大カバー (組) | 1 |
| 32 | 33640 | Feed Mechanism Cover | 送り上カバー | 1 |

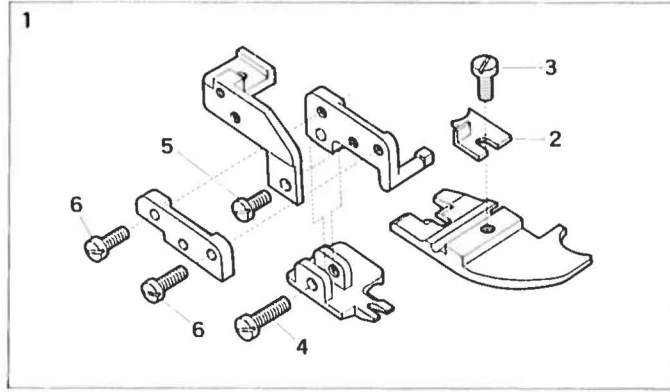


| Ref. No. | Parts No. | Description | 品名 | Amt. Req. |
|----------|-----------|--|-----------------|-----------|
| 1 | 35234 | Feed Mechanism Cover | 送リ上カバー | 1 |
| 2 | 35235 | Feed Mechanism Cover Gasket | 送リ上カバーパッキン | 1 |
| 3 | 35236 | Cloth Plate | 大カバー | 1 |
| 4 | 35274 | Needle Bar Oiling Felt (Left) | 針棒フェルト (左) | 1 |
| 5 | 9358 | Screw for 35274 | 針棒フェルト (左) 止ネジ | 2 |
| 6 | 35233 | Side Cover Gasket | ベット横フタパッキン | 1 |
| 7 | 35232 | Side Cover | ベット横フタ | 1 |
| 8 | 9150 | Screw for 35232 | ベット横フタ止ネジ | 5 |
| 9 | 35239 | Needle Bar Driving Crank | 針棒クランク軸 | 1 |
| 10 | 35240 | Needle Bar Bushing (Lower) | 針棒ブッシュ (下) | 1 |
| 11 | 304 | Felt for 35240 | 針棒ブッシュ (下) フェルト | 1 |
| 12 | 35245 | Needle Holder for C | 針止メC幅 | 1 |
| 12-1 | 35276 | Needle Holder for A | 針止メA幅 | 1 |
| 13 | 3637 | Screws for 35245 | 針止メネジ | 2 |
| 14 | 35249 | Front Looper Driving Connection | 前ルーバーリンク | 1 |
| 15 | 5071 | Screws for 35249 | 前ルーバーリンク止ネジ | 2 |
| 16 | 35250 | Front Looper Driving Lower Looper Shaft Lever | ルーバー振り腕 | 1 |
| 17 | 5550 | Screw for 35250 | ルーバー振り腕止ネジ | 1 |
| 18 | 5040 | Screw for 33567 | 前ルーバーリンクピン止ネジ | 1 |
| 19 | 35273 | Lower Looper Driving Lever | 下ルーバー軸腕 | 1 |
| 20 | 3635 | Screw for 35273 | 止ネジ | 2 |
| 21 | 35255 | Front Looper | 前ルーバー | 1 |
| 22 | 35254 | Lower Looper | 下ルーバー | 1 |
| 23 | 35253 | Upper Looper | 上ルーバー | 1 |
| 24 | 34673 | Upper Looper Bar Guide | ルーバー案内 | 1 |
| 25 | 34587 | Upper Looper Bar Guide Thrust Pin | ルーバー案内決メピン | 1 |
| 26 | 34515 | Upper Looper Bar Driving Arm | 上ルーバークランク | 1 |
| 27 | 34677 | Looper Thread Eyelet Supporter | 前カバー | 1 |
| 28 | 35219 | Chip Guard (Fix) | 切屑落シ板 (大) | 1 |
| 29 | 35230 | Machine Frame | ベッド | 1 |
| 30 | 35257 | Pulley Graduation | プーリー目盛板 | 1 |
| 31 | 5133 | Screw for 35257 | プーリー目盛板止ネジ | 3 |
| 32 | 35226 | Needle Thread Tension Spring (Double Chain Stitch) | 渦巻バネ(大) | 1 |
| 33 | 34607 | Looper Thread Eyelet (Right) | ルーバー糸道 (右) | 1 |
| 34 | 32960 | Lower Looper Thread Eyelet | 下ルーバー糸道 | 1 |
| 35 | 34228 | Looper Thread Pull-Off (Left) | ルーバー糸繰り (左) | 1 |



| Ref. No. | Parts No. | Description | 品名 | Amt. Req. |
|----------|-----------|--|-------------|-----------|
| 1 | 35256 | Crankshaft | クランクシャフト | 1 |
| 2 | 32552 | Presser Foot Positioning Arm | 押工位置決めレバー | 1 |
| 3 | 32543 | Presser Spring Guide Pin | 押工バネピン | 1 |
| 4 | 35222 | Presser Spring | 押工バネ | 1 |
| 5 | 35263 | Presser Foot Complete Set for C | 押工(組)C | 1 |
| 5-1 | 35279 | Presser Foot Complete Set for A | 押工(組)A | 1 |
| 6 | 33525 | Presser Foot Spring(Large) | 押工バネ(大) | 1 |
| 7 | 1226 | Screw for 33525 | 押工バネ(大)止ネジ | 1 |
| 8 | 216 | Nut for 6093 | ナット | 1 |
| 9 | 33529 | Presser Foot Adjusting Plate | 押工調節片 | 1 |
| 10 | 731 | Presser Foot Pin | 押工バネ止メピン | 1 |
| 11 | 33304 | Presser Foot Hinge Spring | 押工ヒンジバネ | 1 |
| 12 | 5036 | Screw for 33304 | 押工ヒンジバネ止ネジ | 1 |
| 13 | 33515 | Presser Foot Chip Guard | 布押工 | 1 |
| 14 | 1228 | Screw for 33515 | 布押工止ネジ | 1 |
| 15 | 33526 | Presser Foot Spring(Small) | 押工バネ(小) | 1 |
| 16 | 6093 | Screw for 33526 | 押工バネ(小)止ネジ | 1 |
| 17 | 35206 | Upper Knife Driving Arm | 上メス台 | 1 |
| 18 | 5520 | Main Screw for 35206 | 上メス台止ネジ | 1 |
| 19 | 4437 | Screw for 35206, 35280 | 止ネジ | 4 |
| 20 | 35266 | Upper Knife Holder Spacer Plate | 上メス抱キ固定片 | 1 |
| 21 | 3455 | Screw for 35266 | 上メス抱キ固定片止ネジ | 1 |
| 22 | 9533 | Screw for 35286 | 角メス止ネジ | 1 |
| 23 | 35268 | Upper Knife Holder | 上メス抱キ | 1 |
| 24 | 35286 | Upper Knife | 角メス | 1 |
| 25 | 35267 | Upper Knife Clamp | 上メス押シ | 1 |
| 26 | 35210 | Upper Knife Cover | 上メスカバー | 1 |
| 27 | 4407 | Screw for 35210 | 上メスカバー止ネジ | 1 |
| 28 | 35290 | Throat Plate for C, D 3 | 針板C, D 3 | 1 |
| 28-1 | 35291 | Throat Plate for C, D 4 | 針板C, D 4 | 1 |
| 28-2 | 35292 | Throat Plate for A, D 3 | 針板A, D 3 | 1 |
| 29 | 4406 | Screw for Throat Plate | 針板止ネジ | 2 |
| 30 | 35280 | Throat Plate Stary | 針板支工 | 1 |
| 31 | 7405 | Screw for 35280 | 針板支工止ネジ | 2 |
| 32 | 35243 | Needle Guard(Double Chain Stitch Front) | インター針受ケ(前) | 1 |
| 33 | 4404 | Screw for 35241, 35243 | 止ネジ | 2 |
| 34 | 35237 | Throat Plate Supporter | 針板受ケ | 1 |
| 35 | 35289 | Lower Knife Holder | 下メス台 | 1 |
| 36 | 35285 | Lower Knife | 下メス | 1 |
| 37 | 35284 | Lower Knife Clamp | 下メス押工 | 1 |
| 38 | 35281 | Feed Bar Guide(Right) | 送り台ガイド(右) | 1 |
| 39 | 35242 | Needle Guard(Overlock Rear) | オーバー針受ケ(後) | 1 |
| 40 | 5098 | Screw for 35242, 35244 | 針受ケ止ネジ | 4 |
| 41 | 35241 | Needle Guard(Overlock Front) | オーバー針受ケ(前) | 1 |
| 42 | 35244 | Needle Guard(Double Chain Stitch Rear) | インター針受ケ(後) | 1 |
| 43 | 35265 | Feed Dog Regulating Eccentric Complete Set | 送り調節器(組) | 1 |
| 44 | 7605 | Screw for 35265 | 止ネジ | 4 |
| 45 | 3405 | Screw for 35265 | 止ネジ | 2 |
| 46 | 33123 | Feed Dog Regulate Spring(Short) | 廻り止メバネ(短) | 1 |
| 47 | 33139 | Feed Dog Regulating Eccentric Spring Control Pin | バネ調節ピン | 1 |
| 48 | 3408 | Screw for 33139 | バネ調節ピン止ネジ | 1 |
| 49 | 3412 | Screw for 35265 | 止ネジ | 1 |
| 50 | 35248 | Feed Dog Regulating Control Eccentric | 送り調節エキセン | 1 |
| 51 | 35259 | Differential Feed Dog | 前送り | 1 |
| 52 | 4353 | Screw for 35259 | 前送り止ネジ | 1 |
| 53 | 35260 | Main Feed Dog | 後送り | 1 |
| 54 | 7609 | Screw for 35260 | 後送り止ネジ | 1 |
| 55 | 35264 | Auxiliary Feed Dog | 小送り | 1 |
| 56 | 9730 | Screw for 35264 | 小送り止ネジ | 1 |

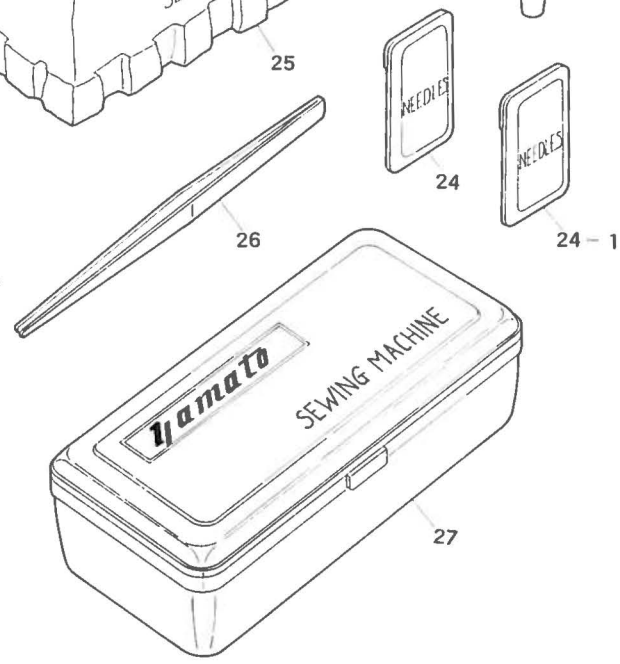
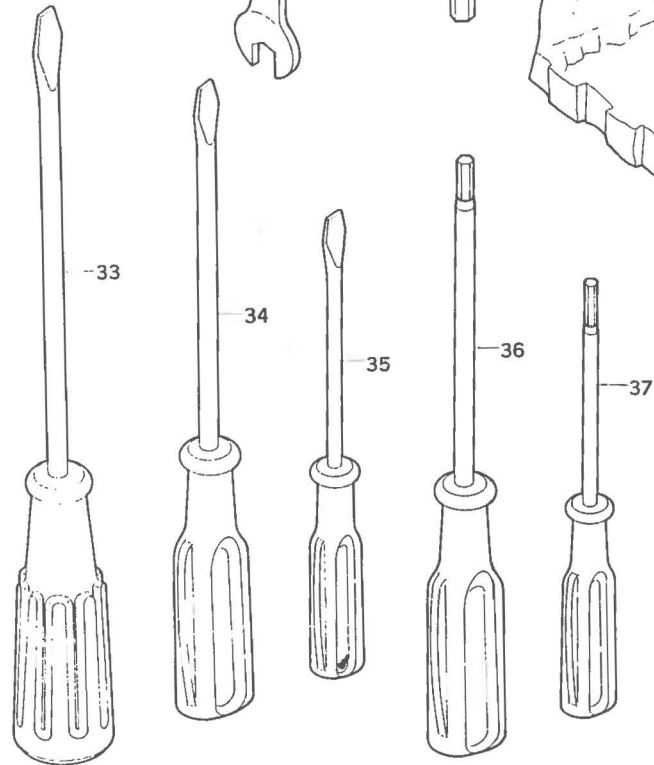
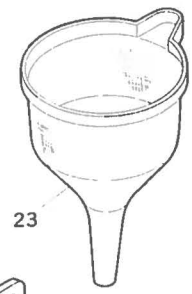
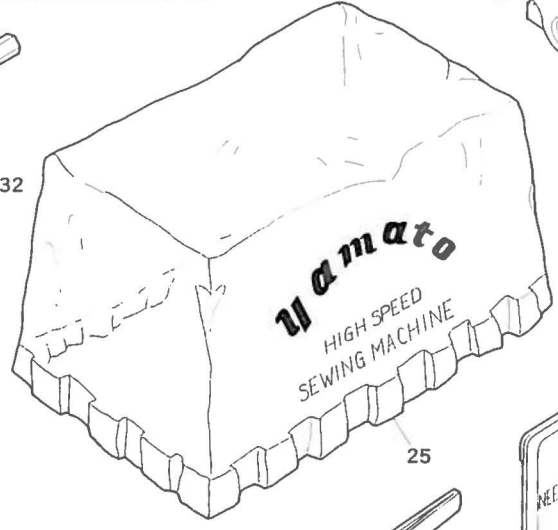
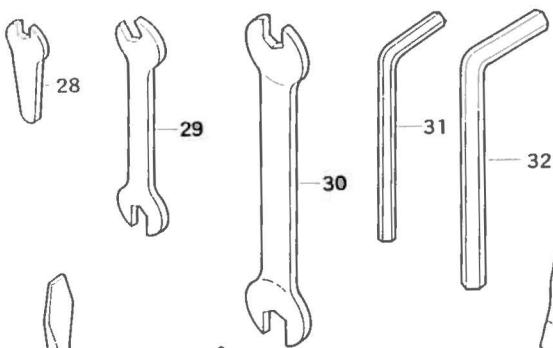
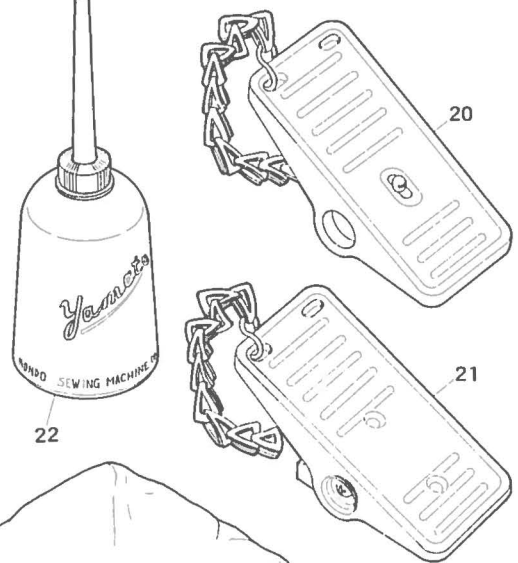
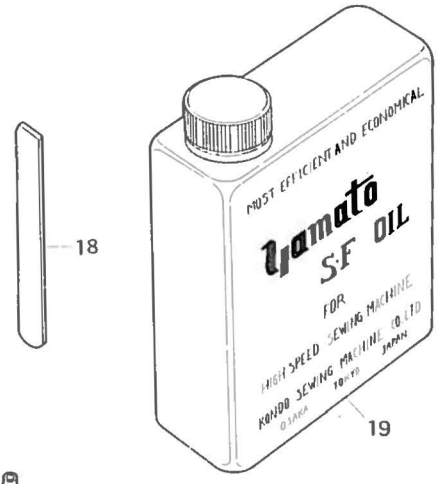
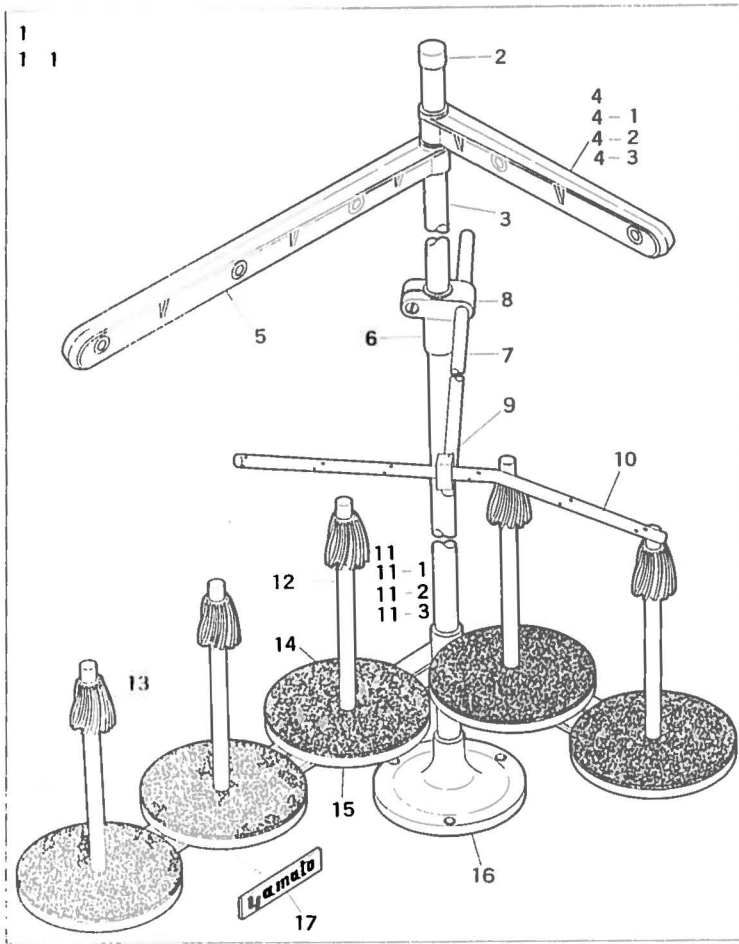
DCZ-341C-1



DCZ-341 EXCLUSIVE PARTS(3)

サブクラス構成部品 **21**

| <u>Ref. No.</u> | <u>Parts No.</u> | <u>Description</u> | <u>品 名</u> | <u>Amt. Req.</u> |
|-----------------|------------------|---------------------------------|--------------------|------------------|
| 1 | 35217 | Presser Foot Complete Set for C | 押工(組)C(DCZ-341C-1) | 1 |
| 2 | 33304 | Presser Foot Hinge Spring | 押工ヒンジバネ | 1 |
| 3 | 5306 | Screw for 33304 | 押工ヒンジバネ止ネジ | 1 |
| 4 | 6095 | Screw for 35217 | 押工(組)止ネジ | 1 |
| 5 | 6094 | Screw for 35217 | 押工(組)止ネジ | 1 |
| 6 | 4312 | Screw for 35217 | 押工(組)止ネジ | 2 |



| Ref. No. | Parts No. | Description | 品名 | Amt. Req. Exp't. (国) |
|----------|-----------|---|-------------------|----------------------|
| 1 | 99003 | Thread Stand 5 Spool Type Complete Set (See Below The Note) | 5本糸用糸立(組) | 1 1 |
| 1-1 | 99002 | Thread Stand 4 Spool Type Complete Set | 4本糸用糸立(組) | 1 1 |
| 2 | 99013 | Culm Cap | コラムキャップ | 1 1 |
| 3 | 99011 | Culm Pipe | コラムパイプ | 2 2 |
| 4 | 99021 | Thread Hanger (2 Spool Type) Complete Set | スレッドハンガー(2本糸用)(組) | 1 1 |
| 4-1 | 99022 | Thread Hanger (2 Spool Type) | スレッドハンガー(2本糸用) | 1 1 |
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| 33935 | 17 | 15 | 35250 | 19 | 16 | 37945 | 22 | 30 | | | |
| 33936 | 17 | 14 | 35253 | 19 | 23 | 38011 | 13 | 17 | | | |
| 33937 | 17 | 13 | 35254 | 19 | 22 | 38101 | 16 | 21 | | | |
| 33938 | 17 | 11 | 35255 | 19 | 21 | 80503 | 12 | 13 | | | |
| 33939 | 17 | 21 | 35256 | 20 | 1 | 90320 | 6 | 14 | | | |
| 33940 | 17 | 5 | 35257 | 19 | 30 | 90321 | 6 | 13 | | | |
| 33941 | 17 | 19 | 35259 | 20 | 51 | 92226 | 18 | 6 | | | |
| 33942 | 17 | 22 | 35260 | 20 | 53 | 92232 | 18 | 28 | | | |

MEMO